



# Open your dreams... and find your style

Nowadays, we live in a constant rush, trying to find peace, beauty, and a safe refuge at home and other places where we spend our time. A sense of security and harmony improves the everyday quality of life. INVADO understands and respects those needs. Being one of the most rapidly developing manufacturers of door joinery and skirting boards in Poland, we do our best to give you products that meet your needs, with high, individual aesthetics, and the best possible functional features. Our market position is built on over thirty years of experience and continuous investment in technology, people, and quality improvement.

www.invado.pl

A photograph of the INVADO building, a modern structure with a glass facade on the left and a brick tower on the right. The INVADO logo is visible on the glass part. In the foreground, there are parked cars and a parking barrier.

**24** months of warranty  
on INVADO products

## Quality above all

The belief that quality is of the utmost importance remains the common denominator of the design phase and the entire production process at INVADO. This is confirmed, among others, by the ISO 9001 Certificate, which ensures that all our products meet high European standards. The guarantee of the quality of products and services, in addition to the price and timeliness of deliveries, is the basic goal of the company, enabling it to be perceived as a trusted partner.

## INVADO Technology

Production of door leaves and door frames is the strongest point of our INVADO offer, therefore the implementation of innovative production technology of foiled doors (INVADO Technology) became a breakthrough in the Company's activity. The most distinct feature of this technology is foiling surfaces without connecting foil on rebate edges. Because of this method, the edge of a door leaf looks aesthetically clean and is also more resistant to damage. It's very unlikely to break off the foil because it ends in the inner corner of the rebate—invisible to the eye. "Technology of foiling flat doors in the mass production system" has been in use since 2007 when it comes to all foiled doors. In addition—off-rebate foiling creates rounded edges in INVADO door leaves, safe for the hands of adults and children. Nowadays, thanks to the innovative method of door production, INVADO is among the most technologically advanced companies in Europe.

## Hygienic certificates

Hygienic certifications aim to prevent materials and products hazardous to health and life to be introduced to the public or limit the acceptable range and application methods to eliminate health risks. All INVADO products have hygienic certificates:

- interior door frames in artificial veneer No. **441/322/451/2017**
- interior door leaves in artificial veneer or flat lacquered No. **348/322/353/2020**
- skirting boards in artificial veneer No. **256/322/261/2019**

## Technical Approvals and National Technical Assessments

Technical Approvals and National Technical Assessments, issued by the Building Research Institute, are decisions that grant the use of building materials and products. In accordance with the Construction Products Act of April 16th 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance, and labeled the products with a construction mark in accordance with applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- Interior flat and glass doors—**ITB-KOT-2017/0313** edition 2;
- Modular interior doors—**ITB-KOT-2017/0003** edition 2;
- Folding, swinging, and sliding interior doors—**ITB-KOT-2018/0296** edition 1;
- Technical doors GUARDIA EI<sub>2</sub>30 and EI<sub>2</sub>60 (wooden interior entrance doors of HALSPAN system)—**ITB-KOT-2018/0407** edition 1; National Certificate Of Stable Performance **AC 158-UWB-W1355**;
- Technical doors IGNIS—National Certificate Of Stable Performance **AC 158-UWB-W3479**;
- Interior entrance doors EGIDA with increased resistance to breaking-in—**ITB-KOT-2018/0598** edition 1;
- Adjustable door frames for interior doors—**ITB-KOT-2019/1221** edition 2;
- Block door frames for interior doors OB3 type P—**ITB-KOT-2017/0312** edition 2;
- Door frames SARA-PRO for interior doors—**ITB-KOT-2019/1076** edition 1;
- Metal door frames—**ITB-KOT-2021/2091** edition 1;
- Housing system for metal door frames—**ITB-KOT-2019/1221** edition 1.

## CERTIFICATES AND AWARDS



### BRAND OF THE DECADE 2009–2019 GOOD BRAND 2019 and 2021

An independent group of experts confirmed that products bearing the INVADO logo are characterized by: quality, trust, and reputation, awarding our company the title of BRAND OF THE DECADE 2009-2019 and the titles of GOOD BRAND 2019 and GOOD BRAND 2021. We would like to thank our customers for the trust you place in us by choosing INVADO doors for their dream interiors, our Business Partners for fruitful cooperation, recommending, and support, and all INVADO Employees for jointly building a good brand at every stage of its creation. We are incredibly grateful that our hard work is appreciated and we look forward to the future with pride.



### CONSUMER'S LAUREL

INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer's Laurel emblem.



### VOC

The VOC certification tests the emission of volatile organic compounds released from the facility and, depending on the results obtained, the tested sample is assigned a class, ranging from A+ (best) to C (worst). The possession of the VOC certificate confirms that the product does not release harmful to health substances inside the house, such as formaldehyde and benzene—carcinogenic elements that unfortunately are often contained in paints, and materials used on windows.



### ISO 9001

The INVADO Company applies to the Quality Management System and fulfills the requirements of PN-EN ISO 9001 in the scope of designing, production, and sale of furniture components and finishing profiles, interior doors made of wood and wood-based materials, and technical doors.



### FSC™

Control of Product Origin and environmental protection are the leading elements of INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council™ and obtained by the company in 2007.

Ask for FSC™ certified products in our range.



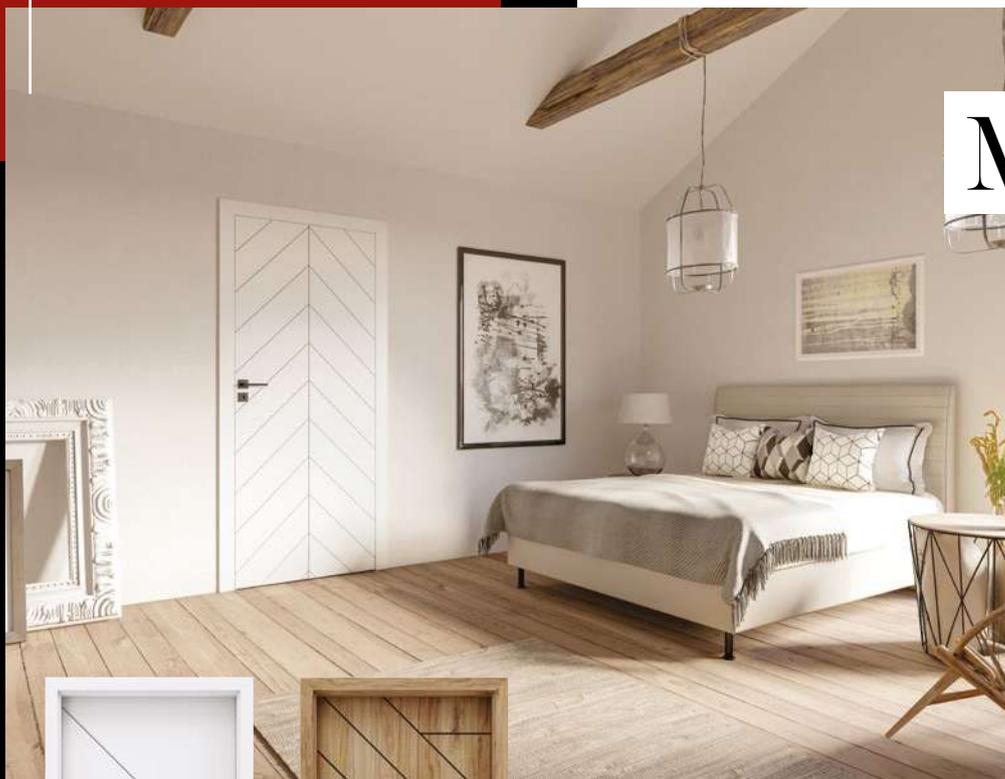
### CERTIFICATE RESOURCES SAVED

INVADO has obtained the international certificate in waste management and recycling issued by INTERSEROH zero waste solutions.

## AVANT-GARDE STYLE

# MILLED

DOORS



We invite you to interiors inspired by **INVADO milled doors**. We present a harmonious combination of classics and modern design solutions—the **Belgatto** and **Decorato** collections. Mills—previously associated rather with classic design—have gained a completely new, fresh character, thanks to our designers. We recommend them for interiors where there is no room for boredom and clichéd arrangement ideas.

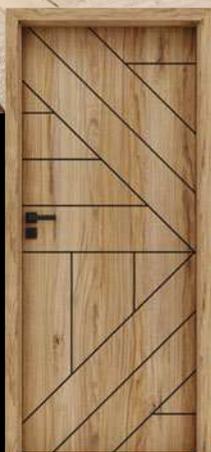
## the Belgatto and Decorato collection

DECORATO 12



PAGE 90

BELGATTO 14



PAGE 88

## With a black dot above the "i"

serves as an original decorative form, will be perfect as an arrangement of the dot above the "i". It perfectly corresponds with both the timeless white veneer, the classic color of European Oak, and Naturo Oak for those who miss the retro or fusion style.

You don't need much to create an interior with character. The door with a **black panel**, which

**BLACK PANEL** IN CORATO, AVERSA, TAMPARO, AND LINEA FORTE DOOR LEAVES





**HIDDEN DOOR**  
**IN THE MOST FASHIONABLE VENEERS**



Good news for lovers of minimalism. Door leaves dedicated to modern and elegant interiors in combination with the invisible **SARA-PRO door frame, now available in even more colours.** The colour collection includes as many as 15 colours that will allow you to perfectly match the door to your interior.

PAGE 130

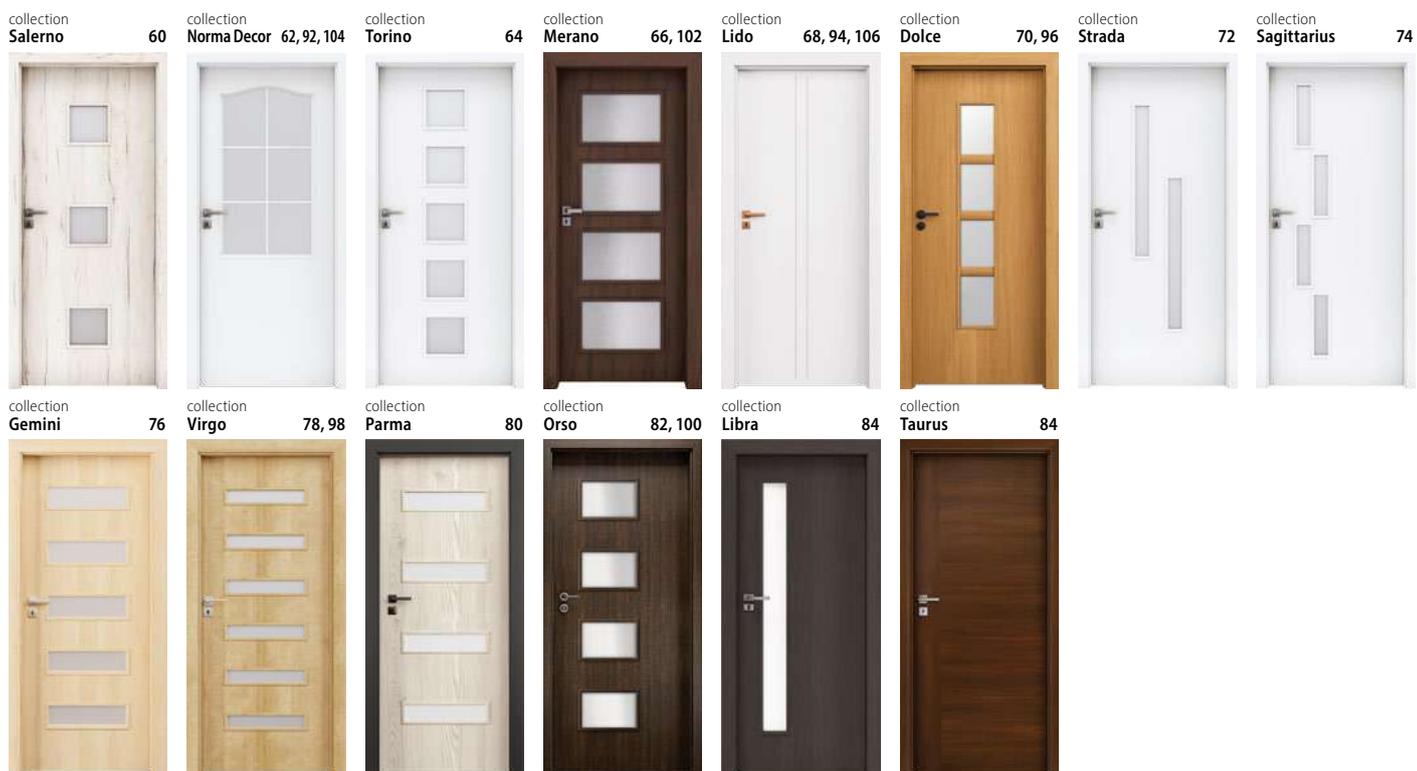
IN ADDITION TO THE NEW COLOURS, THE HIDDEN DOOR IS AVAILABLE IN A VERSION PREPARED FOR PAINTING OR WALLPAPERING.

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COLLECTION OF **FOILED** DOORS



**FOILED AND MODULAR DOORS**

**FOILED DOORS**

Visually, **foiled doors** are lighter than modular ones, which is combined with their stability. Their construction is a frame made of MDF board with a "honeycomb" or tubular chipboard (charged extra) filling. The frame with the filling is covered with a 3 mm-thick HDF board from both sides and wrapped with a decorative foil. The glazing beads of different profiles are used to hold the filling elements in these doors.

**16** DOOR collections **34** colours of VENEERS **88** LEAVES in total

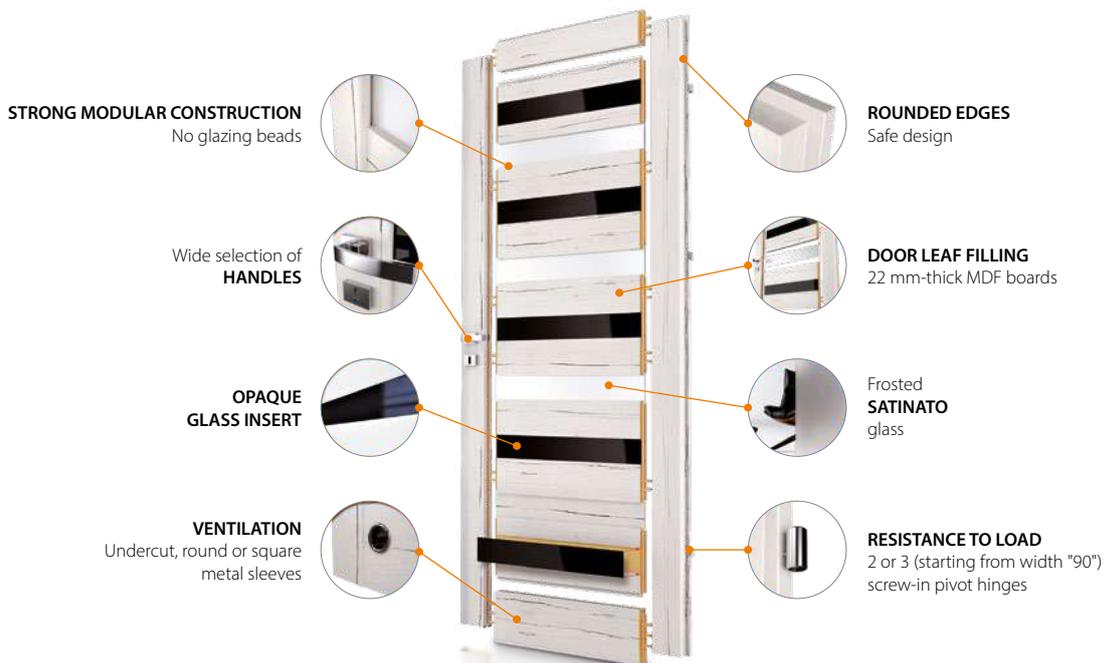


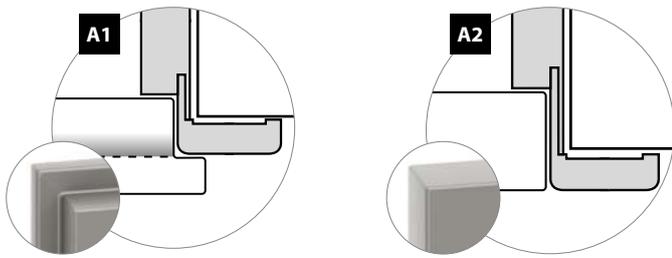
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**MODULAR DOORS**

Construction of **modular doors**: two vertical elements, upper and lower horizontal elements. Filling: MDF panels of different thicknesses or glass 4 mm-thick. For each model you can select a decorative foil. Glass and other filling elements in these door leaves are not installed using glazing beads, but with all the construction elements at once, which greatly improves their stability.

**21** DOOR collections **18** colours of VENEERS **110** LEAVES in total





The edge of a **rebated door** leaf is finished with a rebate (visible in the picture A1) that overlaps a door frame when the door is closed. Door leaves made this way do not fit flush with a door frame.

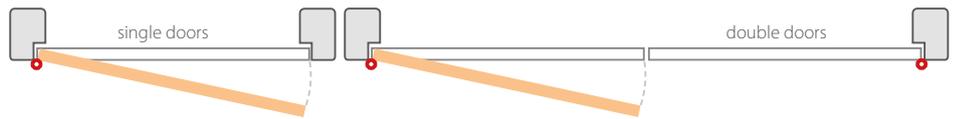
The edge of a **non-rebated** door leaf has a flat surface. Door leaves made this way fit flush with a door frame (A2).

LEFT AND RIGHT DOOR

Before buying doors, it is worth considering in which direction they should open. For safety reasons, bathroom or kitchen doors should be installed in a way that makes it possible to open them outwards. In other areas, it is dependent on users' preference and the layout of the apartment or house.

The next step is to determine what kind of doors we are looking for; right or left doors. What does that mean? If the hinges are installed on the right side of a door frame, it means we need a right door, if the opposite—we have to choose the left door. Therefore, before going to the store it is worth reconsidering this question and writing down a list of needed right and left doors and to determine the opening direction for each of them.

LEFT DOOR



RIGHT DOOR



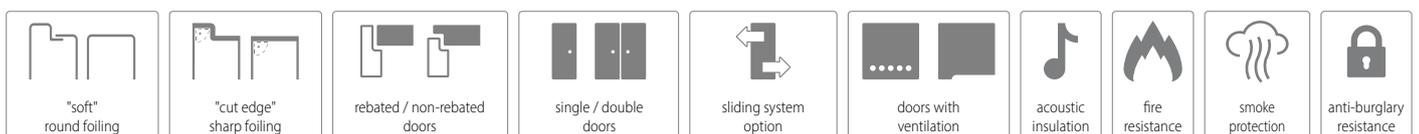
DOOR PRICE CALCULATION

In most cases, the quoted prices are for a door leaf without a door frame and door handles. To obtain the full price of the door set, you have to use the following calculation:



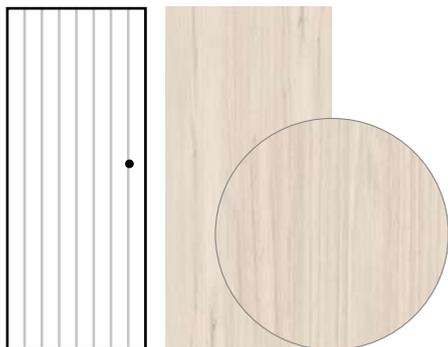
LEGEND

Please note the annotations marked with the following icons. They contain important information related to the door leaf models.



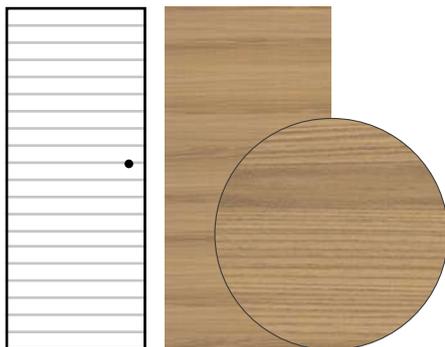
## FOIL-TYPES OF WOOD TEXTURE (GRAINING)

Structures of INVADO foils can be divided into 3 categories:



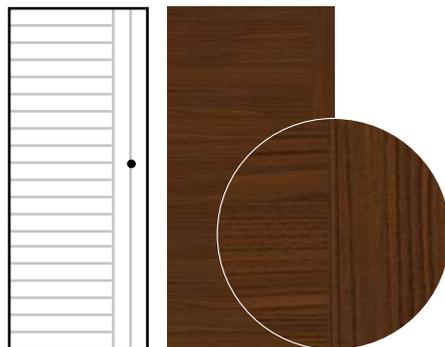
### UNIDIRECTIONAL FOIL WITH VERTICAL TEXTURE:

Most INVADO foils are available in this type of texture. Exceptions: **Chestnut** (ENDURO), **Italian oak**, and **Severo oak** (ENDURO 3D).



### UNIDIRECTIONAL FOIL WITH HORIZONTAL TEXTURE:

Currently, there are two foils with this texture in the INVADO offer. These are: **Italian oak** and **Severo oak** (ENDURO 3D).



### BIDIRECTIONAL FOIL WITH VERTICAL AND HORIZONTAL TEXTURE:

The combination of two previous types of texture. There is one foil of that type in the INVADO offer—**Chestnut** (ENDURO).



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## DOOR EDGE COLOUR

# OPTIMO

*duo line*

Due to the manufacturing technique, for doors from the OPTIMO LINE collection, it is possible to use the edge of the leaf in a different colour than its surface. The base for creating unique creations is the edge in the colour: black, alpine white, or natural Hamilton oak in combination with the OPTIMO LINE colour palette (p. 13)

DOOR EDGE COLOUR	DOOR COLOUR
<b>B726 black</b>	COLOUR PALETTE FOR <b>OPTIMO LINE</b> (p. 13)
<b>B688 alpine white</b>	COLOUR PALETTE FOR <b>OPTIMO LINE</b> (p. 13)
<b>B717 natural hamilton oak</b>	<b>B687, B688</b> alpine white (p. 13)

**satinato**



**chinchilla**



**transparent**



**ENDURO**

intensity of use: ●●○○○

**ENDURO classification:** Foil of high-quality design and a very good imitation of a natural wood structure. High durability.

**Intended for:** buildings and living quarters with a wide range of use.



**ENDURO 3D**

intensity of use: ●●○○○

Three-dimensional reproduction of the wood structure and high durability.



**ENDURO PLUS**

intensity of use: ●●○○○

Extended group of decors with high value, tactile structure and very high durability.



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## ECO-VENEER FORTE

intensity of use: ●●●○ **ECO-VENEER laminate CPL** ●●●○

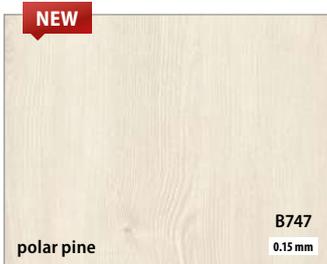
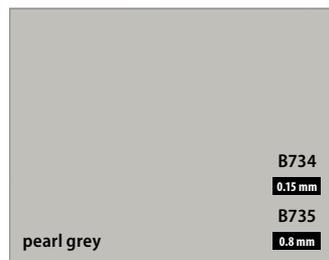
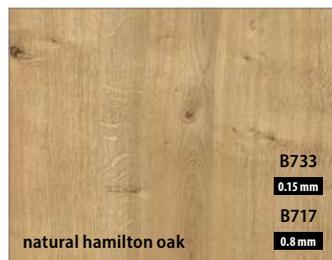
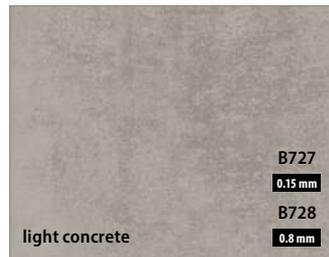
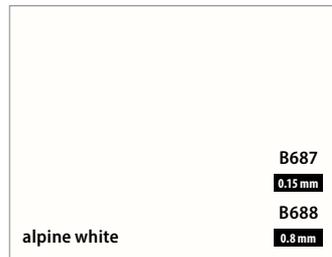
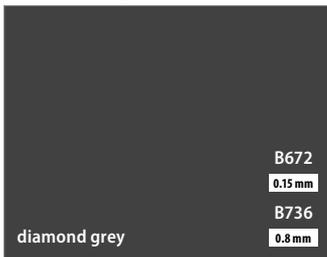
**ECO-VENEER FORTE classification** — high-quality laminate in modern colours, very high durability. **CPL** — foil in modern colours.  
**Intended for:** hotels, offices, public buildings.



## LAMINATE CPL 0.15 mm / 0.8 mm

intensity of use: 0.15 mm: ●●●●○ 0.8 mm: ●●●●●

Maximum strength decors, dedicated exclusively to the OPTIMO LINE door collection. Available in 2 thicknesses: 0.15mm (door leaves and frames), 0.8mm (door leaves).



## ENDURO POLI

intensity of use: ●●●●○



**Classification ENDURO POLI:** high-quality polypropylene foil is characterised by excellent durability.

**Intended for:** buildings and living quarters with a wide range of use.

**Only available as a door frame colour for:**

- BLOCK DOOR FRAMES,
- ADJUSTABLE DOOR FRAMES FOR REBATED DOORS,
- ADJUSTABLE DOOR FRAMES FOR NON-REBATED DOORS.

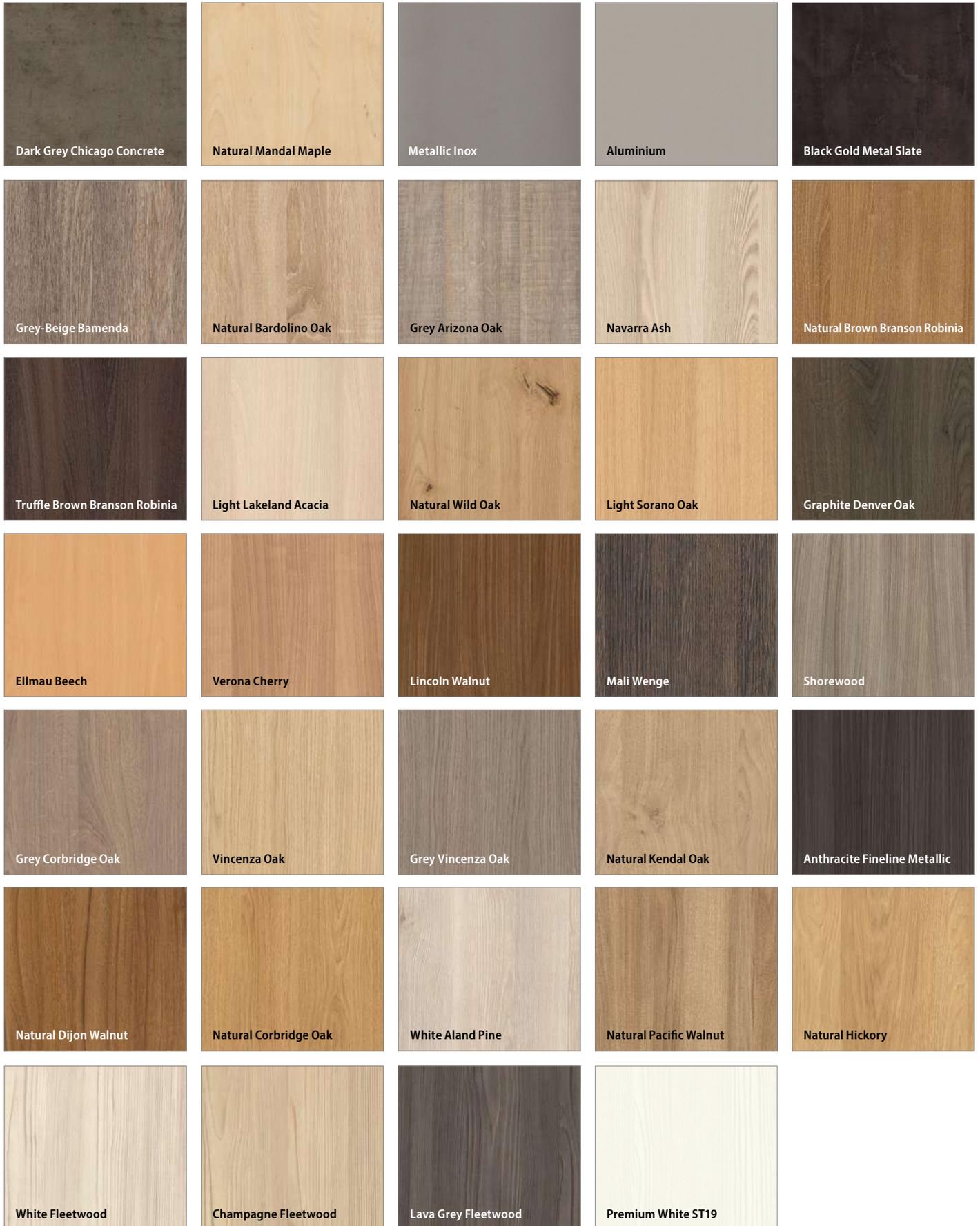
**Can be combined with all models and colours of interior modular and foiled INVADO doors.**

CPL 0.15 mm and CPL 0.8 mm decors in NCS colours available for individual requests.

NCS S0907-Y30R <b>Cotton Beige</b>	NCS S1060-Y10R <b>Brilliant Yellow</b>	NCS S0560-G90Y <b>Citrus Yellow</b>	NCS S1505-Y50R <b>Sand Beige</b>	NCS S2060-Y10R <b>Curry Yellow</b>
NCS S3502-Y <b>Pebble Grey</b>	NCS S0502-Y50R <b>Came Beige</b>	NCS S5040-R <b>Burgundy Red</b>	NCS S1580-Y90R <b>China Red</b>	NCS S3060-R <b>Chilli Red</b>
NCS S7010-R30B <b>Aubergine Purple</b>	NCS S1030-R80B <b>Horizon Blue</b>	NCS S3060-R90B <b>Delft Blue</b>	NCS S8505-R80B <b>Indigo Blue</b>	NCS S0907-Y30R <b>Kiwi Green</b>
NCS S1060-G40Y <b>Lime Green</b>	NCS S5030-B30G <b>Niagara Green</b>	NCS S2005-Y60R <b>Cashmere Grey</b>	NCS S1500-N <b>Silk Grey</b>	NCS S2000-N <b>Light Grey</b>
NCS S4005-Y50R <b>Stone Grey</b>	NCS S5000-N <b>Dust Grey</b>	NCS S7005-Y20R <b>Lava Grey</b>	NCS S2005-Y20R <b>Taupe Grey</b>	NCS S6005-Y20R <b>Cubanit Grey</b>
NCS S1000-N <b>White Grey</b>	NCS S4500-N <b>Arctic Grey</b>	NCS S8500-N <b>Solid Soft Black</b>	NCS S6500-N <b>Onyx Grey</b>	NCS S8000-N <b>Graphite Grey</b>
NCS S9000-N <b>Black</b>	NCS S0502-G50Y <b>Cream White</b>	NCS S0300-N <b>Platinum White</b>	NCS S0500-N <b>Premium White ST22</b>	NCS S0500-N <b>Premium White Solid</b>

Details on a non-standard offer should be arranged  
with the appropriate market manager  
— see page 140.

CPL 0.15 mm and CPL 0.8 mm decors available for individual requests.



Details on a non-standard offer should be arranged  
with the appropriate market manager  
— see page 140.

COLLECTION OF

# MODULAR DOORS

<b>Corato</b>	_____	18
<b>Artano</b>	_____	20
<b>Aversa</b>	_____	20
<b>Mirror</b>	_____	22
<b>Lago</b>	_____	24
<b>Pasaro</b>	_____	26
<b>Vinadio</b>	_____	28
<b>Fossano</b>	_____	30
<b>Imperia</b>	_____	32
<b>Destino Unico</b>	_____	34
<b>Livata</b>	_____	36
<b>Versano</b>	_____	38
<b>Nogaro</b>	_____	40
<b>Tamparo</b>	_____	42
<b>Linea Forte</b>	_____	44
<b>Capena Insetto</b>	_____	46
<b>Martina</b>	_____	48
<b>Domino</b>	_____	50
<b>Bianco</b>	_____	52
<b>Larina</b>	_____	54
<b>D'Artagnan</b>	_____	56





Non-rebated Corato 5 in B476  
Door frame in B490

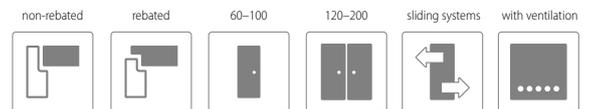


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WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



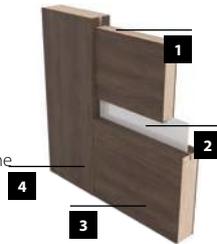
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass depending on the model (4 mm thick). Model 6 has black panels in B726
- 3** the frame is made of an MDF board: upper part of the frame is 350 mm high, lower part of the frame is 400 mm high
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

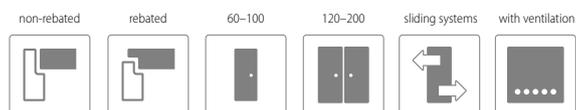


Rebated Artano 2 in B462



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



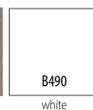
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 16 mm thick panel
- 2** filling element: panel or glass depending on the model (4 mm thick). Aversa 3 has a black panel in B726
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

**P. 133-137**

## GLASS

the glossy side of glass is on the hinge side



Non-rebated Mirror 2 in B490

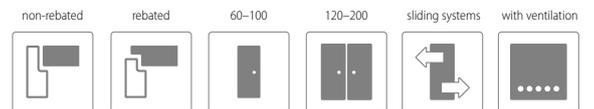


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*





Mirror 1—mirror on the door frame side



Mirror 1—panel on the hinge side



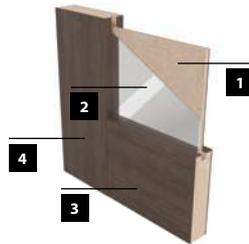
Mirror 2—panel on the door frame side



Mirror 2—mirror on the hinge side

## CONSTRUCTION

- 1** filling element: 6 mm thick panel
- 2** filling element: mirror (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	<b>P. 125</b>
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	<b>P. 128-129</b>

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

**P. 133-137**

Rebated Lago 4 in B707

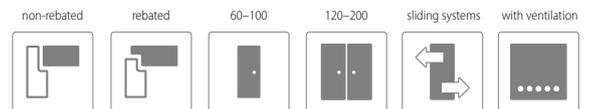


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



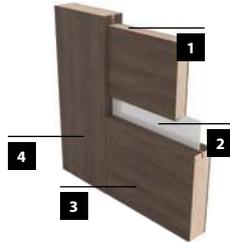
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

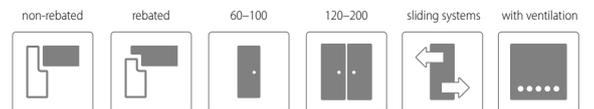


Rebated Pasaro 4 in B706



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



Pasato 1



Pasato 2



Pasato 3

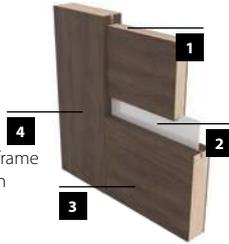


Pasato 4



## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board: upper part of the frame is 350 mm high, lower part of the frame is 400 mm high
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	P. 125
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories P. 133-137

## GLASS

the glossy side of glass is on the hinge side



Rebated Vinadio 2 in B490

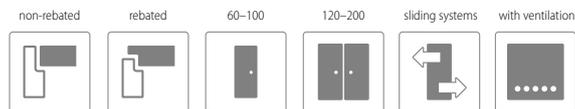


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



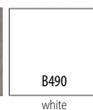
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



Vinadio 1



Vinadio 2

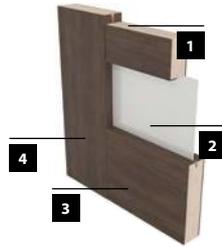


Vinadio 3



## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

P. 133-137

## GLASS

the glossy side of glass is on the hinge side





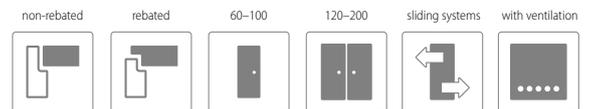
Non-rebated Fossano 5 in B598

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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



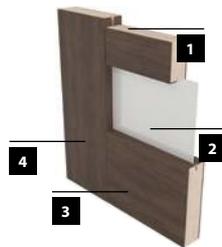
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) **P. 125**
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide **P. 126**
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide **P. 126**
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **P. 127**
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide **P. 127**
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES **P. 128-129**

## ADDITIONAL OPTIONS

- door without a keyhole **no extra charge**
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

**P. 133-137**

## GLASS

the glossy side of glass is on the hinge side

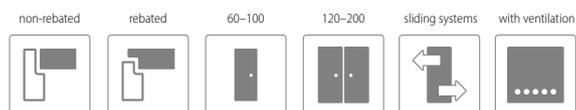


Rebated Imperia 2 in B598



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



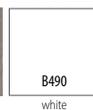
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



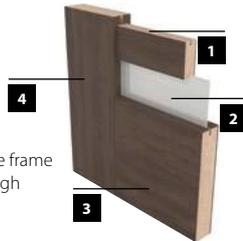
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board: upper part of the frame is 350 mm high, lower part of the frame is 400 mm high
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



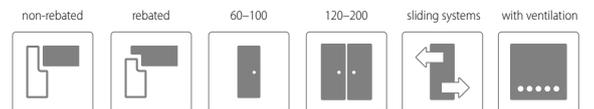


Rebated Destino Unico 5 in B587



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



DOOR FRAME COLOUR

### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*





One of the most popular models of INVADO doors—DESTINO UNICO—has been awarded a "Gold Medal". These door leaves make a bold combination of colours which allows the creation of intriguing, stylized interiors.

Therefore, we did not doubt that this was the most suitable collection to be submitted to the prestigious "Gold Medal" contest, held at the International Poznań Fair BUDMA. The IPF "Gold Medal" is one of the most recognizable awards in the Polish market, which is given to innovative products of the highest quality. We are proud of this achievement and we would like to thank all those involved in the production and sales of our Destino Unico doors.

## CONSTRUCTION

- 1** filling element: panel or glass, depending on the model (4 mm thick)
- 2** filling element: 22 mm thick panel
- 3** the frame is made of an MDF board
- 4** double-sides glass insert—80 mm wide
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



Non-rebated Livata 1 in B597

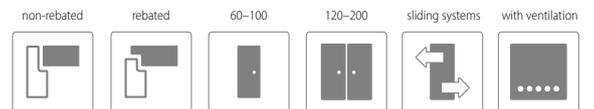


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

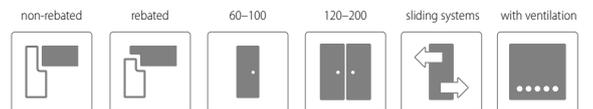


Rebated Versano 6 in B490



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



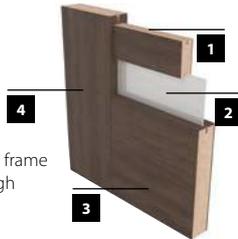
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 2** the frame is made of an MDF board: upper part of the frame is 350 mm high, lower part of the frame is 400 mm high
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	<b>P. 125</b>
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	<b>P. 128-129</b>

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories **P. 133-137**

## GLASS

the glossy side of glass is on the hinge side



Non-rebated Nogaro 2 in B708

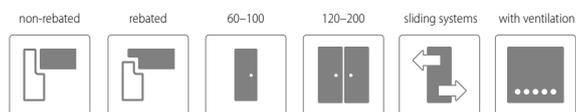


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



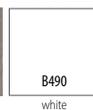
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



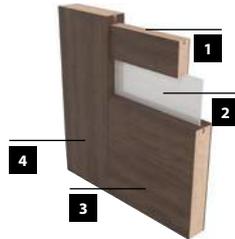
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- |             |   |
|-------------|---|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>  |

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side





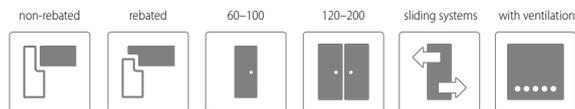
Rebated Tamparo 2 in B708

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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



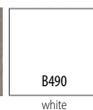
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



Tamparo 1



Tamparo 2



Tamparo 3

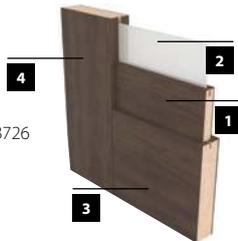


**NEW** Tamparo 4



## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick). Model 4 has black panels in B726
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## GLASS

the glossy side of glass is on the hinge side

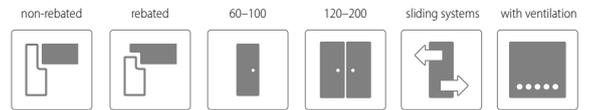


Rebated Linea Forte 5 in B705



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



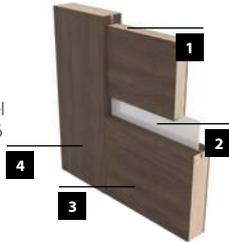
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick). Models 7 and 8 have black panels in B726
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

**P. 133-137**

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



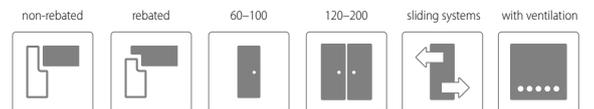


Rebated Capena Inserto 3 in B637



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



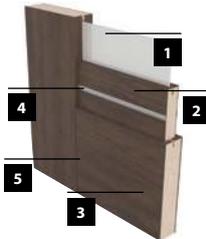
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** filling element: panel or glass, depending on the model (4 mm thick)
- 2** filling element: 22 mm thick panel
- 3** the frame is made of an MDF board
- 4** ALU strip—8 mm
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	P. 125
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories P. 133-137

## GLASS

the glossy side of glass is on the hinge side



Non-rebated Martina 5 in B462

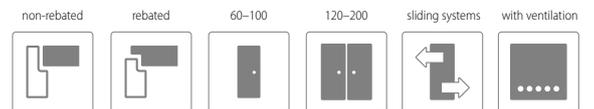


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



Martina 1



Martina 2



Martina 3



Martina 4



Martina 5



## CONSTRUCTION

- 1** filling element: 22 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	P. 125
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

P. 133-137

## GLASS

the glossy side of glass is on the hinge side





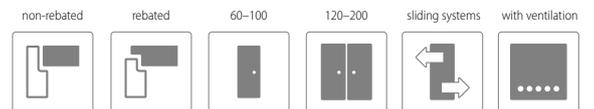
Rebated Domino 17 in B598

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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



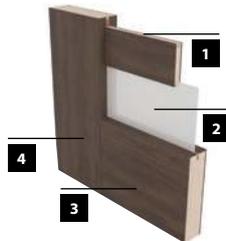
### ECO-VENEER CPL \*\*\*





## KONSTRUKCJA

- 1** filling element: 10 mm thick panel
- 2** filling element: panel or glass, depending on the model (4 mm thick)
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"- "100"
- aluminium threshold, widths "60"- "100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



Rebated Bianco NEVE 2 in B490

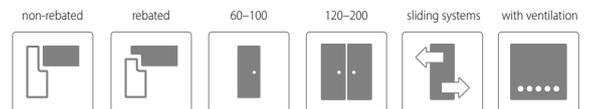


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## DOOR LEAVES OPTIONS



## DECORS

### ECO-VENEER CPL ...



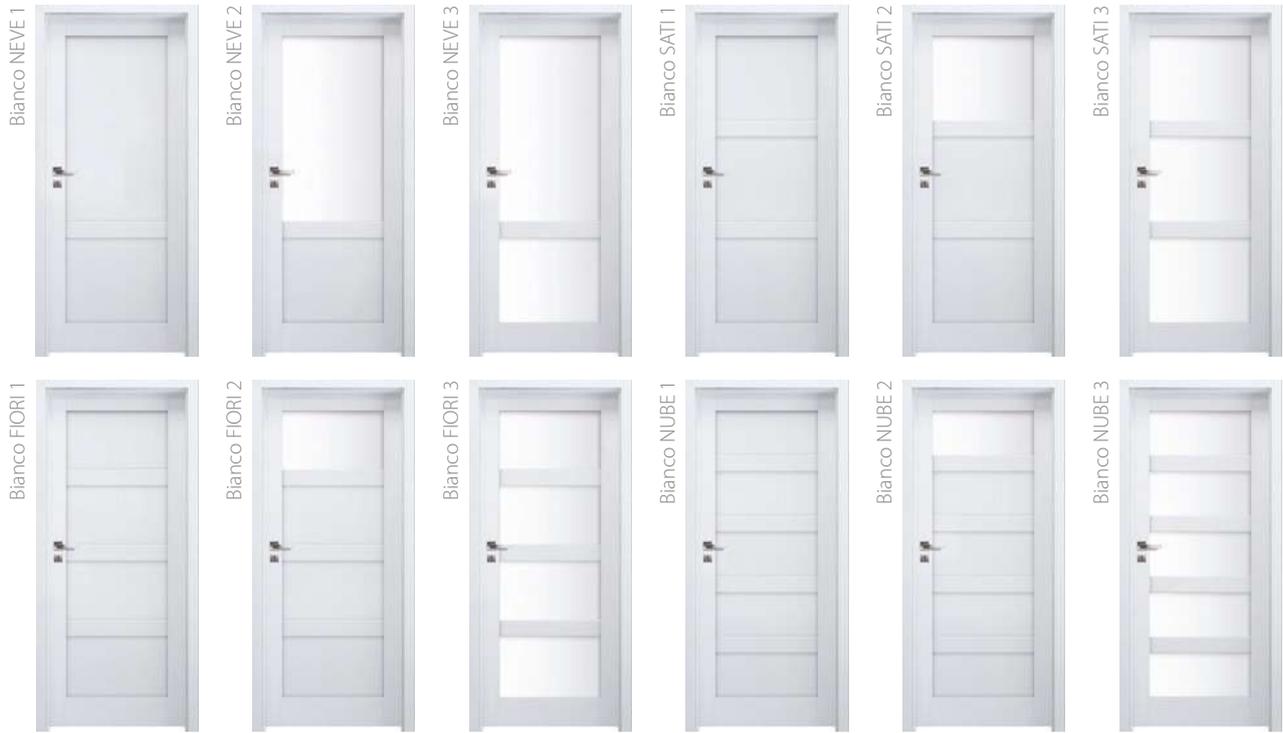
B490  
white

### ENDURO POLI ...



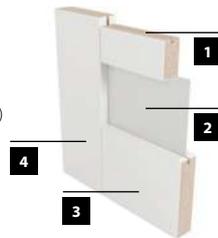
B726  
black

DOOR FRAME COLOUR



## CONSTRUCTION

- 1** filling element: 33 mm thick panel
- 2** filling element: panel (10 mm thick) or glass (4 mm thick) depending on the model
- 3** the frame is made of an MDF board
- 4** door leaf covered with ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## GLASS

the glossy side of glass is on the hinge side

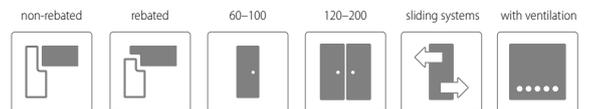


Rebated Larina NUBE 2 in B587



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*



### ENDURO PLUS \*\*



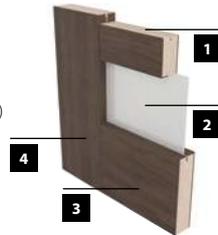
### ECO-VENEER FORTE \*\*\*





## CONSTRUCTION

- 1** filling element: 35 mm thick panel
- 2** filling element: panel (10 mm thick) or glass (4 mm thick) depending on the model
- 3** the frame is made of an MDF board
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

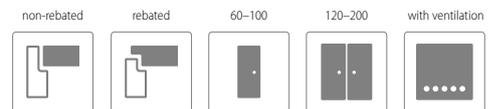


Rebated D'Artagnan 1 in B708



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



### ENDURO POLI \*\*\*\*



D'Artagnan 1



D'Artagnan INTERO

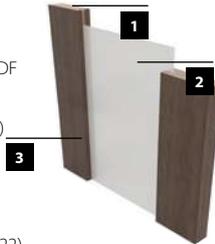


D'Artagnan 7 TONDO



## CONSTRUCTION

- 1** frame is made of finger joint pinewood, covered with MDF and HDF boards
- 2** filling element: panel (10 mm thick) or glass (6 mm thick) depending on the model
- 3** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"- "100" / width of double doors: "120"- "200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"- "80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut (INTERO model)
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80"; 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the matt (engraved) side of glass is located on the hinge side



longer execution time

longer execution time

COLLECTION OF  
FOILED DOORS

Salerno	60
Norma Decor	62
Torino	64
Merano	66
Lido	68
Dolce	70
Strada	72
Sagittarius	74
Gemini	76
Virgo	78
Parma	80
Orso	82
Libra	84
Taurus	84



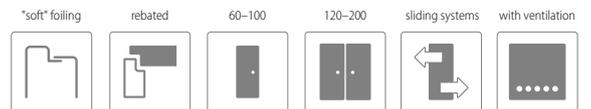


Rebated Salerno 3 in B596



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*

### ENDURO 3D \*\*

HORIZONTAL GRAINING



### ENDURO PLUS \*\*

### ECO-VENEER FORTE \*\*\*

### ECO-VENEER CPL \*\*\*

### ENDURO POLI \*\*\*\*





## CONSTRUCTION

- 
- 1** the frame is made of an MDF board
  - 2** (STANDARD) "honeycomb" filling
  - 3** (OPTIONAL) tubular chipboard filling
  - 4** frame with filling is covered with HDF boards on both sides
  - 5** door leaf covered with ENDURO foil or ECO-VENEER
    - side edges and upper edge are foiled
    - rounded vertical edges of door leaves (more info on p. 122)
    - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
    - width of single doors: "60"-"100" / width of double doors: "120"-"200"

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

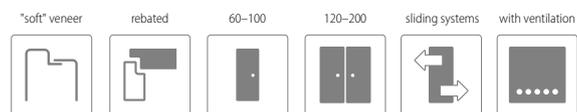


Rebated Norma Decor 1 in B134



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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 92, 104

## DECORS

<b>ENDURO **</b>						<b>ENDURO 3D **</b>						— HORIZONTAL GRAINING —		
<b>ENDURO PLUS **</b>						<b>ECO-VENEER FORTE ***</b>			<b>ECO-VENEER CPL ***</b>		<b>ENDURO POLI ****</b>			
											DOOR FRAME COLOUR			



AVAILABLE ONLY IN COLOURS: B134, B136, B224, B339

## CONSTRUCTION

- 
- 1** the frame is made of an MDF board
  - 2** (STANDARD) "honeycomb" filling
  - 3** (OPTIONAL) tubular chipboard filling
  - 4** frame with filling is covered with HDF boards on both sides
  - 5** door leaf covered with ENDURO foil or ECO-VENEER
    - side edges and upper edge are foiled
    - rounded vertical edges of door leaves (more info on p. 122)
    - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
    - width of single doors: "60"-"100" / width of double doors: "120"-"200"

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) **P. 125**
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide **P. 126**
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide **P. 126**
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES **P. 128-129**

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"90"
- automatic bottom door seal, widths "100"
- aluminium threshold, widths "60"-"90"
- aluminium threshold, widths "100"
- ventilation grid

Additional information: equipment and accessories

**P. 133-137**

## GLASS

the glossy side of glass is on the hinge side



### PORTHOLE in NORMA DECOR 6:

available in silver and black colour with the possibility of using a transparent or satin glass pane (option included in the price of the door leaf)

Rebated Torino 4 in B134

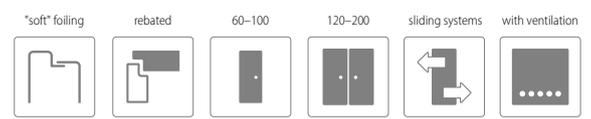


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### HORIZONTAL GRAINING

### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



### ENDURO POLI \*\*\*\*

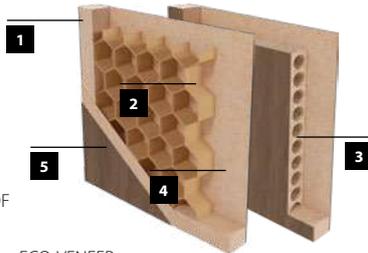


DOOR FRAME COLOUR



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

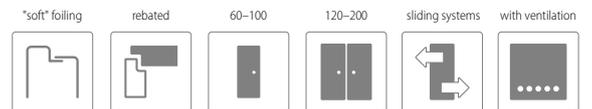


Rebated Merano 3 in B339



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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 102

## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



HORIZONTAL GRAINING

### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



### ENDURO POLI \*\*\*\*



DOOR FRAME COLOUR

Merano 1



Merano 2



Merano 3



Merano 4

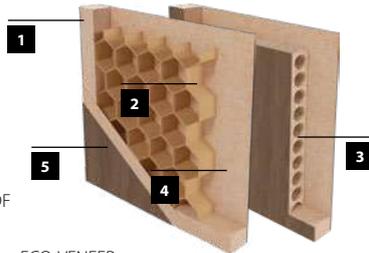


Merano 5



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



Rebated Lido 14 in B134

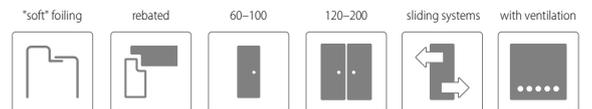


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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 94, 106

## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



HORIZONTAL GRAINING

### ENDURO PLUS \*\*



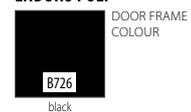
### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



### ENDURO POLI \*\*\*\*

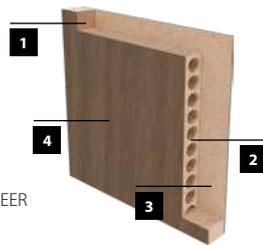


DOOR FRAME COLOUR



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) tubular chipboard filling
- 3** frame with filling is covered with HDF boards on both sides
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - ALU strip—8 mm
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling standard
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

Rebated Dolce 1 in B224

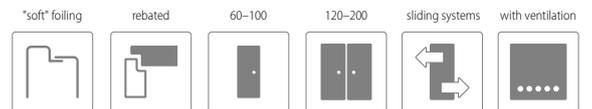


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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 96

## DECORS

### ENDURO \*\*

### ENDURO 3D \*\*



### ENDURO PLUS \*\*

### ECO-VENEER FORTE \*\*\*

### ECO-VENEER CPL \*\*\*

### ENDURO POLI \*\*\*\*



Dolce 1



Dolce 2

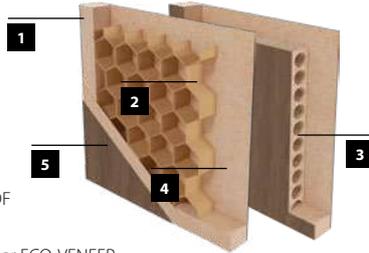


Dolce 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side

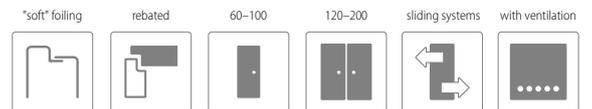


Rebated Strada 2 in B490



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*



### ENDURO POLI \*\*\*\*



DOOR FRAME COLOUR

Strada 1



Strada 2

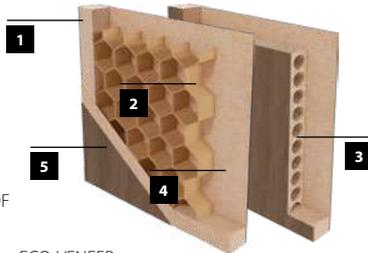


Strada 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



Rebated Sagittarius 2 in B490

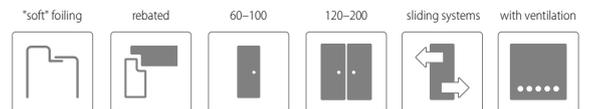


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



2-WAY GRAINING

### ENDURO 3D \*\*

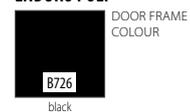
### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*

### ECO-VENEER CPL \*\*\*

### ENDURO POLI \*\*\*\*



DOOR FRAME COLOUR

Sagittarius 1



Sagittarius 2

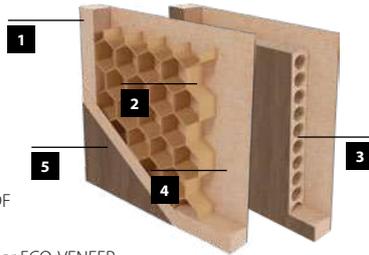


Sagittarius 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

## GLASS

the glossy side of glass is on the hinge side



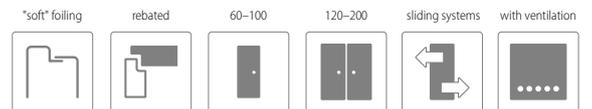
no extra charge

Rebated Gemini 1 in B402



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## DOOR LEAVES OPTIONS



## DECORS

<b>ENDURO ..</b>					2-WAY GRAINING		<b>ENDURO 3D ..</b>					- HORIZONTAL GRAINING -		
<b>ENDURO PLUS ..</b>					<b>ECO-VENEER FORTE ...</b>					<b>ECO-VENEER CPL ...</b>		<b>ENDURO POLI .....</b>		
										DOOR FRAME COLOUR				

Gemini 1



Gemini 2

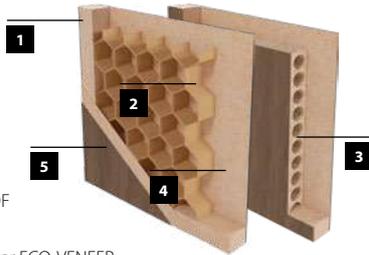


Gemini 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

## GLASS

the glossy side of glass is on the hinge side



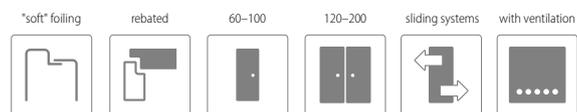
no extra charge

Rebated Virgo 1 in B639



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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 98

## DECORS

<b>ENDURO **</b>							2-WAY GRAINING	<b>ENDURO 3D **</b>					- HORIZONTAL GRAINING -		
<b>ENDURO PLUS **</b>			<b>ECO-VENEER FORTE ***</b>					<b>ECO-VENEER CPL ***</b>			<b>ENDURO POLI ****</b>				
											DOOR FRAME COLOUR				

Virgo 1



Virgo 2

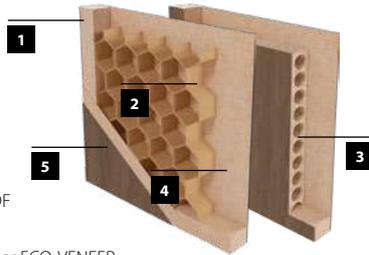


Virgo 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"–"100"
- aluminium threshold, widths "60"–"100"

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

## GLASS

the glossy side of glass is on the hinge side



no extra charge

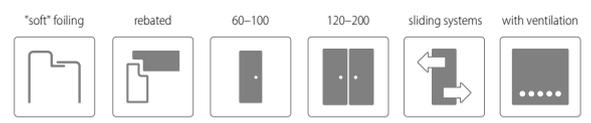


Rebated Parma 2 in B707  
Door frame in B726



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## DOOR LEAVES OPTIONS



## DECORS

<b>ENDURO **</b>							2-WAY GRAINING	<b>ENDURO 3D **</b>					- HORIZONTAL GRAINING -		
<b>ENDURO PLUS **</b>							<b>ECO-VENEER FORTE ***</b>					<b>ECO-VENEER CPL ***</b>	<b>ENDURO POLI ****</b>		
													DOOR FRAME COLOUR		

Parma 1



Parma 2

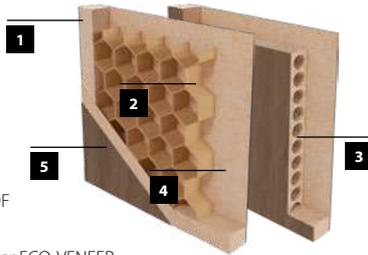


Parma 3



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



no extra charge



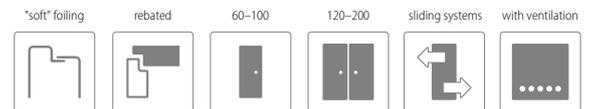
Rebated Orso 3 in B541

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## DOOR LEAVES OPTIONS



THE DOOR LEAF IS ALSO AVAILABLE IN A REBATED OPTION WITH A SHARP EDGE AND A NON-REBATED OPTION—INFO. P. 100

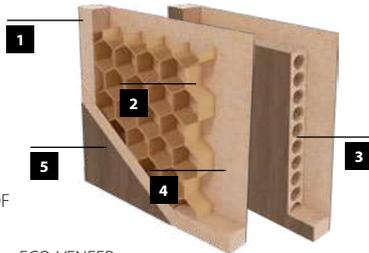
## DECORS

<b>ENDURO ..</b>						<b>ENDURO 3D ..</b>						<b>ENDURO POLI .....</b>		
2-WAY GRAINING						HORIZONTAL GRAINING								
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak	chestnut	precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak
<b>ENDURO PLUS ..</b>						<b>ECO-VENEER FORTE .....</b>				<b>ECO-VENEER CPL .....</b>		<b>ENDURO POLI .....</b>		
cedar forte	natur oak	snowy oak	spring oak	winter oak	siberian larch	duro walnut	eterno oak	grey oak	white	black		DOOR FRAME COLOUR		



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



Rebated Libra in B637

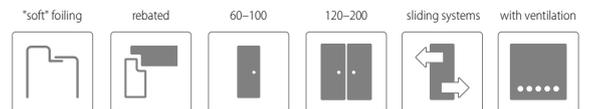


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## DOOR LEAVES OPTIONS



## DECORS

<b>ENDURO **</b>						2-WAY GRAINING						<b>ENDURO 3D **</b>				- HORIZONTAL GRAINING -			
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak	chestnut	precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak					
<b>ENDURO PLUS **</b>						<b>ECO-VENEER FORTE ***</b>				<b>ECO-VENEER CPL ***</b>				<b>ENDURO POLI ****</b>					
cedar forte	natur oak	snowy oak	spring oak	winter oak	siberian larch	duro walnut	eterno oak	grey oak	white	black									



Libra

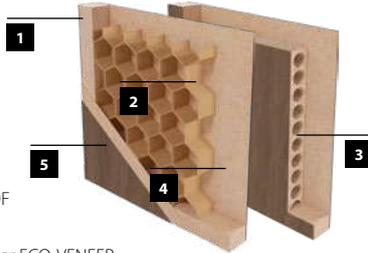


Taurus

TAURUS DOOR LEAVES ARE AVAILABLE ONLY IN CHESTNUT B288

## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil or ECO-VENEER
  - side edges and upper edge are foiled
  - rounded vertical edges of door leaves (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"-"100" / width of double doors: "120"-"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- door width "100"
- additional hinge for the door in sizes "60"-"80"
- caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, golden)
- metal ventilation sleeves, square (chrome, nickel)
- door made in a non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic bottom door seal, widths "60"-"100"
- aluminium threshold, widths "60"-"100"

Additional information: equipment and accessories

P. 133-137

## STANDARD EQUIPMENT

- lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
- screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128-129

## GLASS

the glossy side of glass is on the hinge side



MODERN AND OPTIMO

## LINE

To meet the needs of the market and our most demanding customers, we present six collections of door leaves made in the technology of sharp edge veneering (90°)—**CUT EDGE**.

The **MODERN LINE** collection is available in selected, solid veneers from the standard offer, thanks to which the door can be matched to the interior dedicated to it.

**OPTIMO LINE**, in addition to the new, unique colours, also offers the possibility of using the edge of the door leaf in a different colour.





New

Belgatto

MODERN LINE COLLECTION

Non-rebated Belgatto 9 in B706  
Door frame in B726

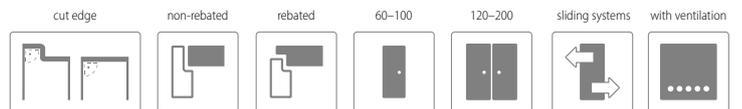


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### DOOR LEAVES OPTIONS



### DECORS

ENDURO ..

ENDURO 3D ..



ENDURO POLI ....

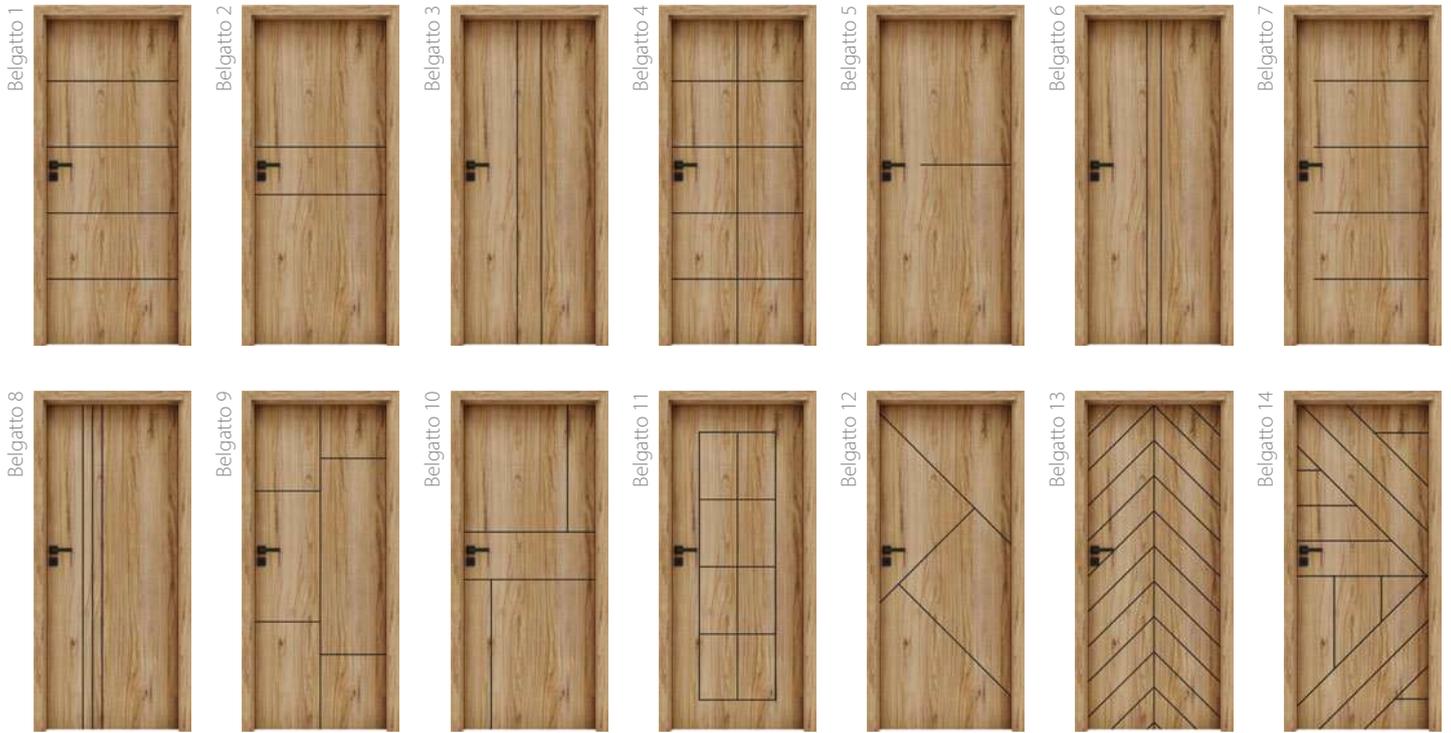
DOOR FRAME COLOUR



black

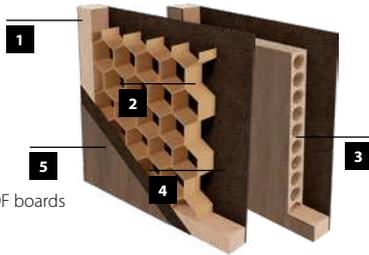


Belgatto door leaves may also be made in a non-rebated version (see additional options table)



## CONSTRUCTION

- |   |   |   |
|---|---|---|
| 1 | the frame is made of an MDF board                           | 1 |
| 2 | <b>(STANDARD)</b><br>"honeycomb" filling                    | 2 |
| 3 | <b>(OPTIONAL)</b><br>tubular chipboard filling              | 3 |
| 4 | frame with filling is covered with HDF boards on both sides | 4 |
| 5 | door leaf covered with ENDURO foil                          | 5 |
- side edges and upper edge are foiled
  - edge band in the colour of the door leaf **(STANDARD)** or black **(OPTION)**
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"
  - black milling—"U" with a width of 8 mm



## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- |  |                   |
|--|-------------------|
| <ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>                  | <b>P. 125</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>              | <b>P. 126</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>              | <b>P. 126</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>  | <b>P. 127</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul> | <b>P. 127</b>     |
| <ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>  | <b>P. 128-129</b> |

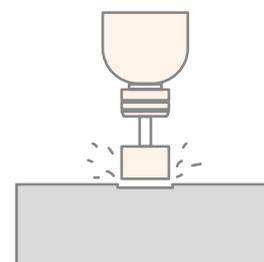
## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in non-rebated version
  - door made in a non-rebated version for sliding systems
  - double door (selected models)
  - tubular chipboard filling
  - automatic bottom door seal, widths: "60"–"100"
  - aluminium threshold, widths: "60"–"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - black edge band of the door leaf (rebated and non-rebated)

Additional information: equipment and accessories

**P. 133–137**

## CRAFT-DESIGN



New

Decorato

MODERN LINE COLLECTION

Non-rebated Decorato 13 in B134

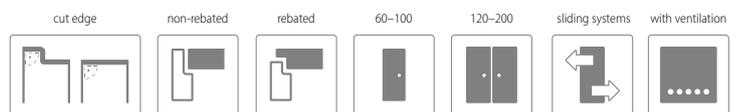


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ON OUR YOUTUBE  
CHANNEL

### DOOR LEAVES OPTIONS



### DECORS

#### ENDURO ..



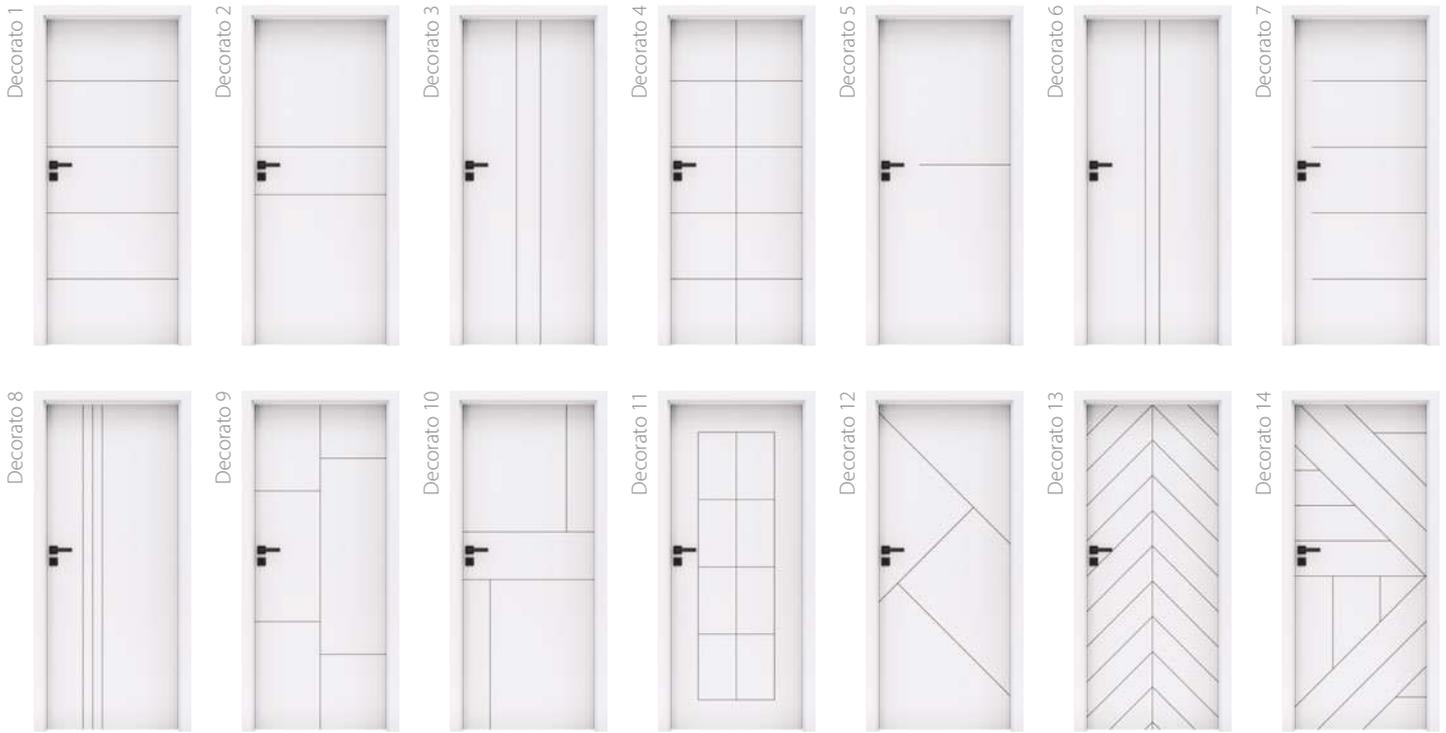
#### ENDURO POLI ....



DOOR FRAME  
COLOUR



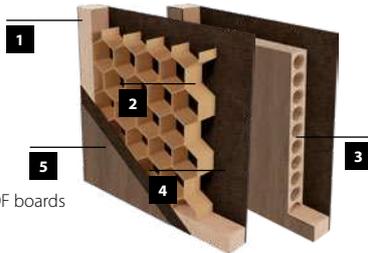
Decorato door leaves may also be made in a non-rebated version (see additional options table)



AVAILABLE ONLY AS SINGLE DOORS

## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil
  - side edges and upper edge are foiled
  - edge band in the colour of the door leaf (STANDARD) or black (OPTION)
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"
  - black milling—"V" with a width of 3 mm



## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- |   |            |
|---|------------|
| <ul style="list-style-type: none"> <li>• [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>                  | P. 125     |
| <ul style="list-style-type: none"> <li>• [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>              | P. 126     |
| <ul style="list-style-type: none"> <li>• [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>              | P. 126     |
| <ul style="list-style-type: none"> <li>• [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>  | P. 127     |
| <ul style="list-style-type: none"> <li>• [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul> | P. 127     |
| <ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>   | P. 128-129 |

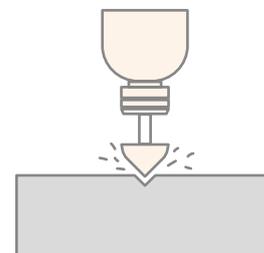
## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in non-rebated version
  - door made in a non-rebated version for sliding systems
  - double door (selected models)
  - tubular chipboard filling
  - automatic bottom door seal, widths: "60"–"100"
  - aluminium threshold, widths: "60"–"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - black edge band of the door leaf (rebated and non-rebated)

Additional information: equipment and accessories

P. 133–137

## CRAFT-DESIGN



Non-rebated Norma Decor 1 in B134

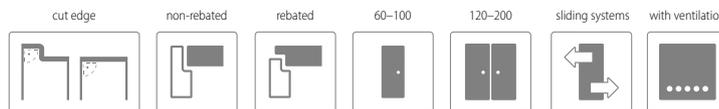


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*

### ENDURO PLUS \*\*



### ENDURO POLI \*\*\*\*

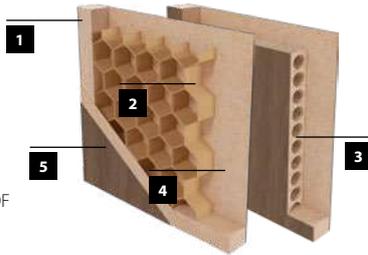


DOOR FRAME COLOUR



## CONSTRUCTION

- |   |  |   |
|---|--|---|
| 1 | the frame is made of an MDF board  | 1 |
| 2 | <b>(STANDARD)</b><br>"honeycomb" filling   | 2 |
| 3 | <b>(OPTIONAL)</b><br>tubular chipboard filling   | 3 |
| 4 | frame with filling is covered with HDF boards on both sides  | 4 |
| 5 | door leaf covered with ENDURO foil <ul style="list-style-type: none"> <li>• side edges and upper edge are foiled</li> <li>• edge band in the colour of the door leaf</li> <li>• cut edges (90°) of door leaf (more info on p. 122)</li> <li>• double door leaves have a rebate and a counter-rebate (drawing on p. 122)</li> <li>• width of single doors: "60"–"100" / width of double doors: "120"–"200"</li> </ul> | 5 |



## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- |  |                   |
|--|-------------------|
| <ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>                  | <b>P. 125</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>              | <b>P. 126</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>              | <b>P. 126</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>  | <b>P. 127</b>     |
| <ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul> | <b>P. 127</b>     |
| <ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>  | <b>P. 128-129</b> |

## ADDITIONAL OPTIONS

- |             |   |                 |
|-------------|---|-----------------|
|             | <ul style="list-style-type: none"> <li>• door without a keyhole</li> <li>• door width "100"</li> <li>• door made in a non-rebated version for sliding systems</li> <li>• double door</li> <li>• tubular chipboard filling</li> <li>• automatic bottom door seal, widths "60"–"100"</li> <li>• aluminium threshold, widths "60"–"100"</li> </ul> | no extra charge |
| rebated     | <ul style="list-style-type: none"> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• cylinder lock insert 31/36</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul>  |                 |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge for the non-rebated door—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |                 |
|             | <ul style="list-style-type: none"> <li>• reinforcement for self-closer</li> <li>• ventilation undercut</li> <li>• PVC ventilation sleeves</li> <li>• metal ventilation sleeves, round (chrome, golden)</li> <li>• metal ventilation sleeves, square (chrome, nickel)</li> <li>• ventilation grid</li> </ul>                                     |                 |

Additional information: equipment and accessories

**P. 133–137**

Non-rebated Lido 10 in B706  
Door frame in B726

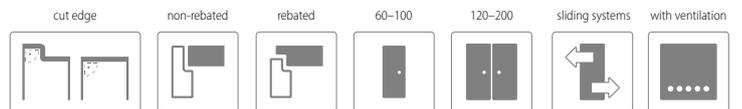


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### ENDURO POLI \*\*\*\*

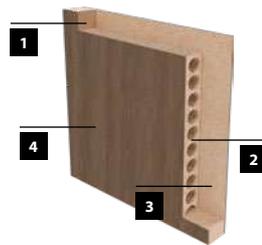


DOOR FRAME COLOUR



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2 (STANDARD)** tubular chipboard filling
- 3** frame with filling is covered with HDF boards on both sides
- 4** door leaf covered with ENDURO foil
  - side edges and upper edge are foiled
  - edge band in the colour of door leaf
  - ALU strip—8 mm
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"—"100" / width of double doors: "120"—"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in a non-rebated version for sliding systems
  - double door
  - tubular chipboard filling standard
  - automatic bottom door seal, widths "60"—"100"
  - aluminium threshold, widths "60"—"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"—"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - PVC ventilation sleeves
  - metal ventilation sleeves, round (chrome, golden)
  - metal ventilation sleeves, square (chrome, nickel)

Additional information: equipment and accessories P. 133–137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- **[ORS7]** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- **[ORS10]** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

Non-rebated Dolce 2 in B707

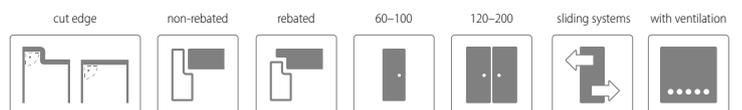


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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*

### ENDURO PLUS \*\*



### ENDURO POLI \*\*\*\*



DOOR FRAME COLOUR



## CONSTRUCTION

- 
- 1** the frame is made of an MDF board
  - 2** (STANDARD) "honeycomb" filling
  - 3** (OPTIONAL) tubular chipboard filling
  - 4** frame with filling is covered with HDF boards on both sides
  - 5** door leaf covered with ENDURO foil
    - side edges and upper edge are foiled
    - edge band in the colour of the door leaf
    - cut edges (90°) of door leaf (more info on p. 122)
    - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
    - width of single doors: "60"-"100" / width of double doors: "120"-"200"

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"-"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- |   |            |
|---|------------|
| <ul style="list-style-type: none"> <li>• [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>                  | P. 125     |
| <ul style="list-style-type: none"> <li>• [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>              | P. 126     |
| <ul style="list-style-type: none"> <li>• [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>              | P. 126     |
| <ul style="list-style-type: none"> <li>• [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>  | P. 127     |
| <ul style="list-style-type: none"> <li>• [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul> | P. 127     |
| <ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>   | P. 128-129 |

## ADDITIONAL OPTIONS

- |             |  |
|-------------|--|
|             | <ul style="list-style-type: none"> <li>• door without a keyhole <span style="float: right;">no extra charge</span></li> <li>• door width "100"</li> <li>• door made in a non-rebated version for sliding systems</li> <li>• double door</li> <li>• tubular chipboard filling</li> <li>• automatic bottom door seal, widths "60"-"100"</li> <li>• aluminium threshold, widths "60"-"100"</li> </ul> |
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"-"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul>   |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
|             | <ul style="list-style-type: none"> <li>• reinforcement for self-closer</li> <li>• ventilation undercut</li> <li>• PVC ventilation sleeves</li> <li>• metal ventilation sleeves, round (chrome, golden)</li> <li>• metal ventilation sleeves, square (chrome, nickel)</li> </ul>  |

Additional information: equipment and accessories P. 133-137

## GLASS

the glossy side of glass is on the hinge side





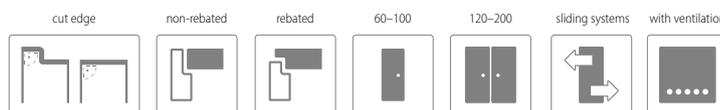
Non-rebated Virgo 2 in B708

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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*

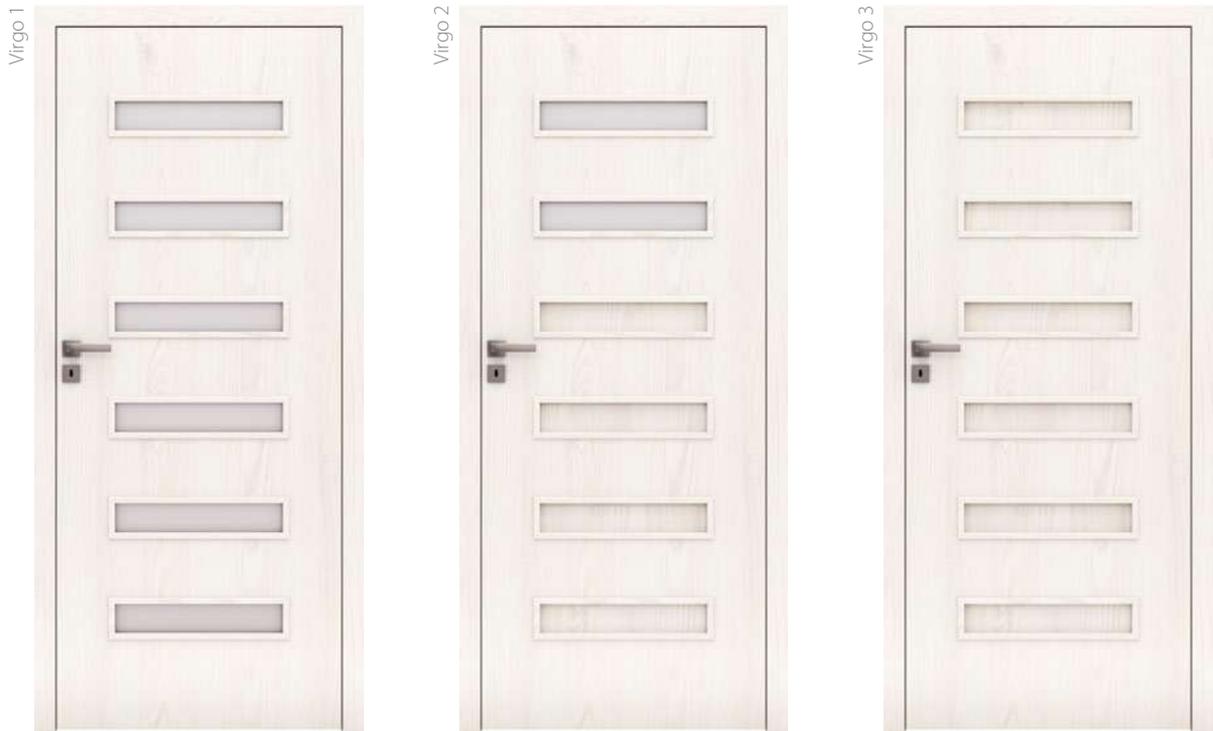
### ENDURO PLUS \*\*



### ENDURO POLI \*\*\*\*

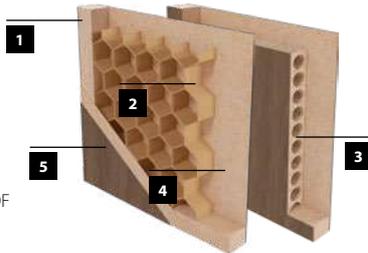


DOOR FRAME COLOUR



## CONSTRUCTION

- |   |   |   |
|---|---|---|
| 1 | the frame is made of an MDF board                           | 1 |
| 2 | (STANDARD)<br>"honeycomb" filling                           | 2 |
| 3 | (OPTIONAL)<br>tubular chipboard filling                     | 3 |
| 4 | frame with filling is covered with HDF boards on both sides | 4 |
| 5 | door leaf covered with ENDURO foil                          | 5 |
- side edges and upper edge are foiled
  - edge band in the colour of the door leaf
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in a non-rebated version for sliding systems
  - double door
  - tubular chipboard filling
  - automatic bottom door seal, widths "60"–"100"
  - aluminium threshold, widths "60"–"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - PVC ventilation sleeves
  - metal ventilation sleeves, round (chrome, golden)
  - metal ventilation sleeves, square (chrome, nickel)

Additional information: equipment and accessories P. 133–137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

## GLASS

the glossy side of glass is on the hinge side



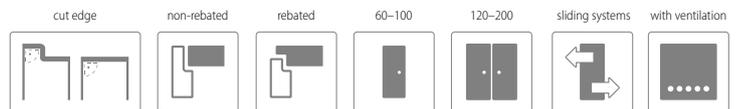
no extra charge

Non-rebated Orso 3 in B705



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## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*

### ENDURO PLUS \*\*



### ENDURO POLI \*\*\*\*

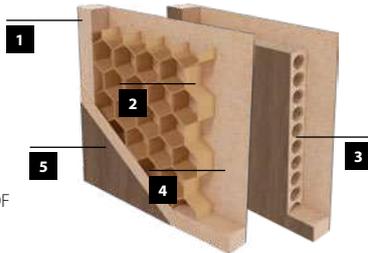


DOOR FRAME COLOUR



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil
  - side edges and upper edge are foiled
  - edge band in the colour of the door leaf
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in a non-rebated version for sliding systems
  - double door
  - tubular chipboard filling
  - automatic bottom door seal, widths "60"–"100"
  - aluminium threshold, widths "60"–"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - PVC ventilation sleeves
  - metal ventilation sleeves, round (chrome, golden)
  - metal ventilation sleeves, square (chrome, nickel)

Additional information: equipment and accessories

P. 133–137

## STANDARD EQUIPMENT

- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>                                       |

## DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126
- [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide P. 127
- [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide P. 127
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES P. 128–129

## GLASS

the glossy side of glass is on the hinge side



no extra charge

Double non-rebated Merano 5 in B639  
Door frame in B134

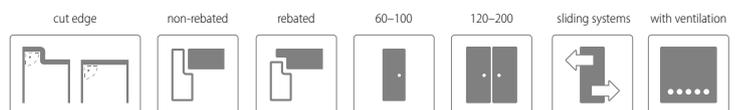


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## DOOR LEAVES OPTIONS

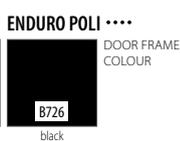


## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



DOOR FRAME COLOUR

Merano 1



Merano 2



Merano 3



Merano 4

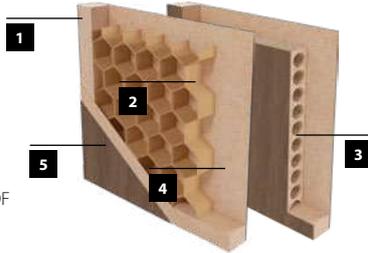


Merano 5



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** frame with filling is covered with HDF boards on both sides
- 5** door leaf covered with ENDURO foil
  - side edges and upper edge are foiled
  - edge band in the colour of the door leaf
  - cut edges (90°) of door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"–"100" / width of double doors: "120"–"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	P. 125
<ul style="list-style-type: none"> <li>• [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	P. 128-129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"
  - door made in a non-rebated version for sliding systems
  - double door
  - tubular chipboard filling
  - automatic bottom door seal, widths "60"–"100"
  - aluminium threshold, widths "60"–"100"
- |             |  |
|-------------|--|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul> |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge—included in a door frame</li> <li>• cylinder lock insert 31/31</li> </ul>  |
- reinforcement for self-closer
  - ventilation undercut
  - PVC ventilation sleeves
  - metal ventilation sleeves, round (chrome, golden)
  - metal ventilation sleeves, square (chrome, nickel)

Additional information: equipment and accessories

P. 133-137

## GLASS

the glossy side of glass is on the hinge side



no extra charge

Non-rebated Norma Decor 1 in B746  
Door frame in B687



**OPTIMO**  
*duo line*

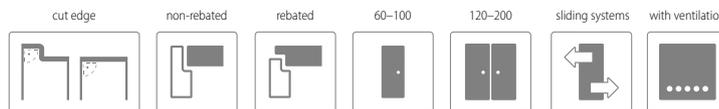
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DOOR LEAF WITH  
THE B688 EDGE BAND



WATCH THE  
ASSEMBLY VIDEOS  
ON OUR YOUTUBE  
CHANNEL

## DOOR LEAVES OPTIONS



## DECORS

CPL 0.15 MM

CPL 0.8 MM





## CONSTRUCTION

- 
- 1** the frame is made of an MDF board
  - 2** (STANDARD) "honeycomb" filling
  - 3** (OPTIONAL) tubular chipboard filling
  - 4** frame with filling is covered with HDF boards on both sides
  - 5** door leaf covered with the CPL 0.15 mm or CPL 0.8 mm foil
    - side edges and upper edge are foiled
    - edge band in the colour of the door leaf; option for non-rebated doors (see table on page 10). In double non-rebated door leaves, edge band in the colour of the door leaf and silver fittings are standard. However, it is possible to make them with black edge band and fittings as part of a custom order. In this case, please contact our Customer Service.
    - cut edges (90°) of the door leaf (more info on p. 122)
    - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
    - width of single doors: "60"–"100" / width of double doors: "120"–"200"

## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• [OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	P. 125
<ul style="list-style-type: none"> <li>• [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 126
<ul style="list-style-type: none"> <li>• [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	P. 127
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	P. 128–129

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
  - door width "100"—CPL 0.15 mm
  - door width "100"—CPL 0.8 mm
  - door made in a non-rebated version for sliding systems
  - double door
  - tubular chipboard filling
  - automatic bottom door seal, widths "60"–"100"
  - aluminium threshold, widths: "60"–"100"
- |             |   |
|-------------|---|
| rebated     | <ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"–"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul>  |
| non-rebated | <ul style="list-style-type: none"> <li>• additional hinge for the non-rebated door—included in a door frame</li> <li>• cylinder lock insert 31/31</li> <li>• edge band in the following colours: <b>B726</b> or <b>B688</b></li> <li>• edge band in the colour: <b>B717</b> (option only for the leaf in <b>B687</b>, <b>B688</b>)</li> <li>• a set of: 2 hinges + striking plate + door lock in colours: white, satin chrome, golden, black</li> </ul> |
- reinforcement for self-closer
  - ventilation undercut
  - PVC ventilation sleeves
  - metal ventilation sleeves, round (chrome, golden)
  - metal ventilation sleeves, square (chrome, nickel)
  - ventilation grid

Additional information: equipment and accessories

P. 133–137



**PORTHOLE in NORMA DECOR 6:** available in silver and black colour with the possibility of using a transparent or satin glass pane (option included in the price of the door leaf)

Non-rebated Lido 17 in B747  
Door frame in B687



## OPTIMO *duo line*

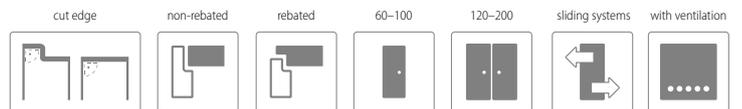
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DOOR LEAF WITH  
THE B688 EDGE BAND



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CHANNEL

## DOOR LEAVES OPTIONS



## DECORS

CPL 0.15 MM -----

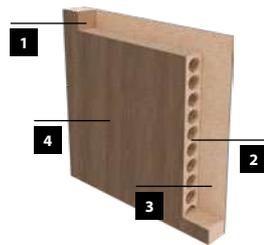


ENDURO POLI -----



## CONSTRUCTION

- 1** the frame is made of an MDF board
- 2 (STANDARD)** tubular chipboard filling
- 3** frame with filling is covered with HDF boards on both sides
- 4** door leaf covered with the CPL 0.15 mm
  - side edges and upper edge are foiled
  - edge band in the colour of the door leaf; option for non-rebated doors (see table on page 10). In double non-rebated door leaves, edge band in the colour of the door leaf and silver fittings are standard. However, it is possible to make them with black edge band and fittings as part of a custom order. In this case, please contact our Customer Service.
  - ALU strip—8 mm
  - cut edges (90°) of the door leaf (more info on p. 122)
  - double door leaves have a rebate and a counter-rebate (drawing on p. 122)
  - width of single doors: "60"—"100" / width of double doors: "120"—"200"



## STANDARD EQUIPMENT

rebated	<ul style="list-style-type: none"> <li>• lock 72 mm for a standard key, a WC knob, or a cylinder lock insert</li> <li>• screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90" and "100"</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</li> <li>• hidden hinges with a 3D regulation in the colour satin chrome</li> </ul>

## DEDICATED DOOR FRAMES

<ul style="list-style-type: none"> <li>• <b>[OB3]</b> block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)</li> </ul>	<b>P. 125</b>
<ul style="list-style-type: none"> <li>• <b>[ORS1]</b> adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS8]</b> adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 126</b>
<ul style="list-style-type: none"> <li>• <b>[ORS7]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• <b>[ORS10]</b> adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide</li> </ul>	<b>P. 127</b>
<ul style="list-style-type: none"> <li>• NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES</li> </ul>	<b>P. 128-129</b>

## ADDITIONAL OPTIONS

<ul style="list-style-type: none"> <li>• door without a keyhole</li> <li>• door width "100"—CPL 0.15 mm</li> <li>• door made in a non-rebated version for sliding systems</li> <li>• double door</li> <li>• automatic bottom door seal, widths "60"—"100"</li> <li>• aluminium threshold, widths: "60"—"100"</li> </ul>	<b>no extra charge</b>
rebated	<ul style="list-style-type: none"> <li>• cylinder lock insert 31/36</li> <li>• additional hinge for the door in sizes "60"—"80"</li> <li>• caps for hinges (chrome, satin chrome, golden, black)—set for 1 hinge unit</li> </ul>
non-rebated	<ul style="list-style-type: none"> <li>• additional hinge for the non-rebated door—included in a door frame</li> <li>• cylinder lock insert 31/31</li> <li>• edge band in the following colours: <b>B726</b> or <b>B688</b></li> <li>• edge band in the colour: <b>B717</b> (option only for the leaf in <b>B687</b>)</li> <li>• a set of: 2 hinges + striking plate + door lock in colours: white, satin chrome, golden, black</li> </ul>
<ul style="list-style-type: none"> <li>• reinforcement for self-closer</li> <li>• ventilation undercut</li> <li>• PVC ventilation sleeves</li> <li>• metal ventilation sleeves, round (chrome, golden)</li> <li>• metal ventilation sleeves, square (chrome, nickel)</li> </ul>	

Additional information: equipment and accessories

**P. 133-137**

Amber 14 with a door frame in B726



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ASSEMBLY AND  
INSTALLATION  
OF AMBER GLASS  
DOORS

## LOCK COLOURS

Anodized silver [F150]

Stainless steel [F157]

Black

## DOOR LEAVES OPTIONS

60-90

with ventilation





Amber doors are divided into groups due to the types of glass decorations

**GROUP I—basic glass**  
(transparent or matte in various shades)

- Amber 13—*satinato* glass
- Amber 14—*transparent* glass
- Amber 15—*transparent* glass

**GROUP II—decorated glass**  
(engraving or overprint)

- Amber 3—*overprint on transparent* glass
- Amber 6—*overprint on transparent* glass
- Amber 12—*engraving on satinato* glass

## CONSTRUCTION

- tempered glass, 8 mm thick
- the matt side of a glass pane is on the hinge side
- block or adjustable door frame, 2 hinges

## DIMENSIONS OF GLASS DOORS (mm)

	"60"	"70"	"80"	"90"
door leaf width	617	717	817	917
door leaf height	(PL) 2027 / 1975 (CZ/SK)			

## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126

## ADDITIONAL OPTIONS

- ventilation undercut

## LOCKS



Libra in B639



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## DOOR LEAVES OPTIONS

60-90



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*

HORIZONTAL

### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*

### ECO-VENEER CPL \*\*\*

### ENDURO POLI \*\*\*\*

DOOR FRAME COLOUR

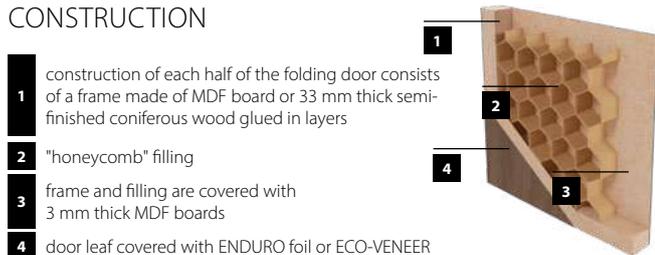
Folding doors—NORMA DECOR 1



Folding doors—LIBRA



## CONSTRUCTION



- 1** construction of each half of the folding door consists of a frame made of MDF board or 33 mm thick semi-finished coniferous wood glued in layers
  - 2** "honeycomb" filling
  - 3** frame and filling are covered with 3 mm thick MDF boards
  - 4** door leaf covered with ENDURO foil or ECO-VENEER
- folding doors consist of a folding door and a block or adjustable door frame
  - each half of a door leaf has a rabbet along the vertical edge
  - both parts of a door leaf are joined together with hidden hinges
  - the door leaf is connected to the floor with a spigot fixed in the holder, which is bolted to the floor
  - the upper part is connected to the door frame with a spigot fixed in the holder, which is mounted in the rail bolted to the upper element of the door frame
  - the sliding mechanism (trolley), mounted on the rail, stabilizes the door leaf when opening and closing
  - rounded vertical edges of door leaves (more info on p. 122)
  - universal door leaf ready to be mounted on the left or right side
  - width of single doors: "60"- "90"

## STANDARD EQUIPMENT

- 2 silver round grips in colour satin chrome
- 2 hidden hinges in colour satin chrome



## DEDICATED DOOR FRAMES

- **[OB3]** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) P. 125
- **[ORS1]** adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide P. 126
- **[ORS8]** adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide P. 126

## GLASS

the glossy side of glass is on the hinge side



Aversa 1 in a sliding system in B490

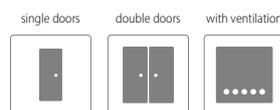


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**The cassette with thickness 100 mm** is designed for modular door leaves (eg. Domino, Versano, Tamparo) and standard flat doors.

**The cassette with thickness 125 mm** is designed for standard foiled door leaves (eg Torino, Strada).

## DOOR LEAVES OPTIONS



## STANDARD EQUIPMENT (THE SET INCLUDES)

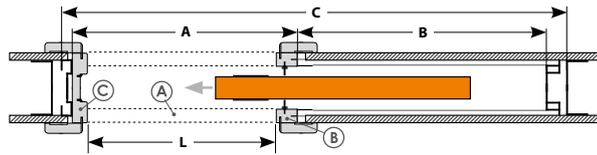
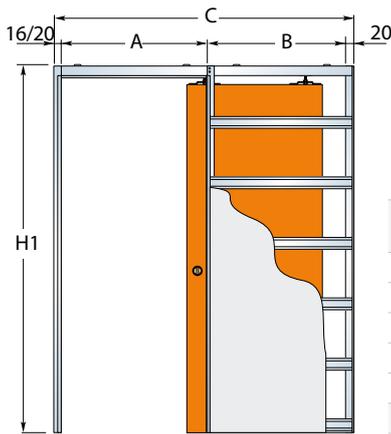
- construction cassette for the sliding system in sizes "100" or "125"
- set of profiles (door frame), brushes and seals
- set of covering profiles for both sides of the door frame
- grip (chrome, satin, golden or black)

## ADDITIONAL OPTIONS

- soft-close hardware for sliding door
- key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate in the door frame on their own
- tunnel (door frame enlarging element)—price per each 10 mm
- strike plate

- key
- WC

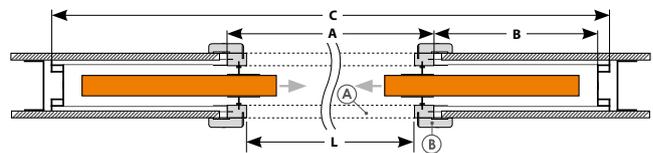
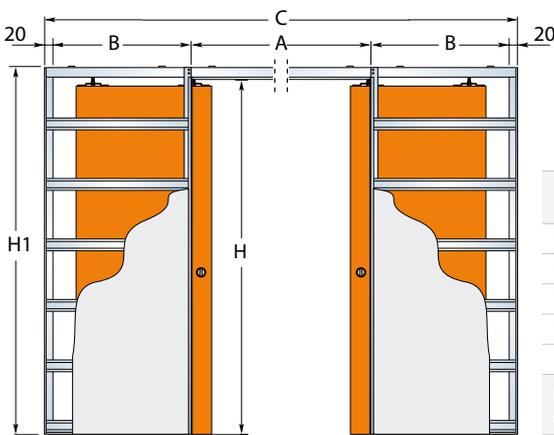
## DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—SINGLE SLIDING SYSTEM



DIMENSIONS OF THE CASSETTE FOR SINGLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS (mm)		
internal width L x H	outer width C x H1	A	B	wall thickness	width	height
610 x 2075 (PL) / 2025 (CZ-SK)	1346 x 2115 (PL) / 2065 (CZ-SK)	670	640	100-125	644	2040 (PL) 1988 (CZ-SK)
710 x 2075 (PL) / 2025 (CZ-SK)	1546 x 2115 (PL) / 2065 (CZ-SK)	770	740		744	
810 x 2075 (PL) / 2025 (CZ-SK)	1746 x 2115 (PL) / 2065 (CZ-SK)	870	840		844	
910 x 2075 (PL) / 2025 (CZ-SK)	1946 x 2115 (PL) / 2065 (CZ-SK)	970	940		944	
1010 x 2075 (PL) / 2025 (CZ-SK)	2146 x 2115 (PL) / 2065 (CZ-SK)	1070	1040		1044	

**H**—internal height of the cassette; **H1**—outer height of the cassette; **L**—internal width of the cassette; **C**—outer width of the cassette;

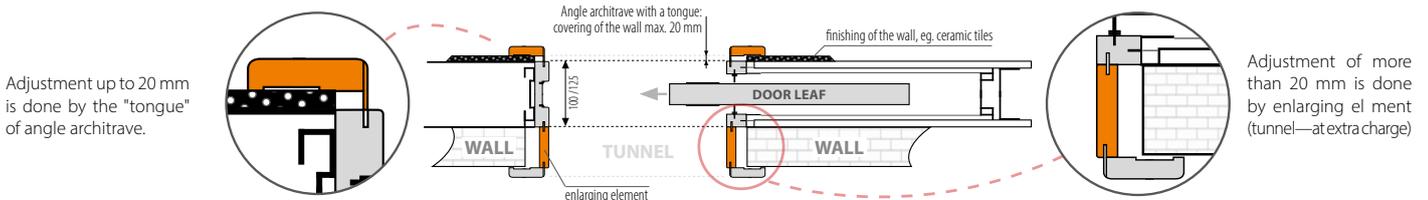
## DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—DOUBLE SLIDING SYSTEM



DIMENSIONS OF THE CASSETTE FOR DOUBLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS (mm)		
internal width L x H	outer width C x H1	A	B	wall thickness	width	height
1224 x 2075 (PL) / 2025 (CZ-SK)	2610 x 2115 (PL) / 2065 (CZ-SK)	1290	640	100-125	644	2040 (PL) 1988 (CZ-SK)
1424 x 2075 (PL) / 2025 (CZ-SK)	3010 x 2115 (PL) / 2065 (CZ-SK)	1490	740		744	
1624 x 2075 (PL) / 2025 (CZ-SK)	3410 x 2115 (PL) / 2065 (CZ-SK)	1690	840		844	
1824 x 2075 (PL) / 2025 (CZ-SK)	3810 x 2115 (PL) / 2065 (CZ-SK)	1890	940		944	
2024 x 2075 (PL) / 2025 (CZ-SK)	4210 x 2115 (PL) / 2065 (CZ-SK)	2090	1040		1044	

**H**—internal height of the cassette; **H1**—outer height of the cassette; **L**—internal width of the cassette; **C**—outer width of the cassette;

## DIAGRAM OF THE LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE POCKET DOOR SLIDING SYSTEM



## CASSETTE ELEMENTS

**A**—upper profile + angle architrave; **B**—vertical profile + angle architrave; **C**—fender beam + angle architrave

Dimensions of cassette elements (mm)	a1	a2	a3	a4	b1	b2	b3	b4	c1	c2	c3	c4	c5
cassette 100	19	50	25	10	19	33	7	10	25	7	50	12	2073 (PL) 1988 (CZ-SK)
cassette 125 (PL)	25				25							25	



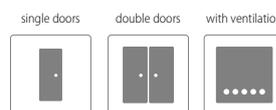
Norma Decor 1 in a sliding system in B687



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WATCH:  
ASSEMBLY AND  
INSTALLATION OF  
WALL-MOUNTED  
SLIDING SYSTEM

## DOOR LEAVES OPTIONS



### STANDARD EQUIPMENT (THE SET INCLUDES)

- rail cover in the door leaf decor—installed on ALU strip (two types, depending on the width of the masking angle architrave used in the door frame—60 mm or 80 mm)
- rail—installed on ALU strip
- grip—a set for both sides of the door leaf, and a thimble—1 piece (chrome, satin, golden, black)

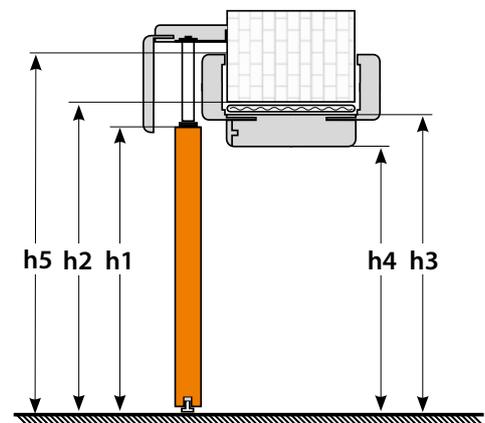
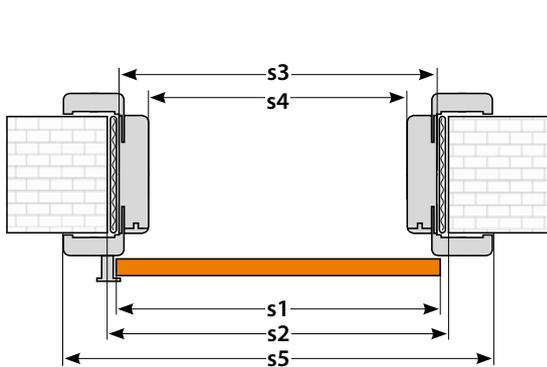
### ADDITIONAL OPTIONS AT EXTRA CHARGE

- soft-close hardware for sliding door
  - bumper
  - key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock
- |                            |
|----------------------------|
| • ENDURO / PLUS / 3D       |
| • ECO-VENEER / ENDURO POLI |
| • CPL 0,15 mm              |
| • key                      |
| • WC                       |

## DIMENSIONS OF THE DOOR LEAF AND THE DOOR FRAME FOR THE WALL-MOUNTED SLIDING SYSTEM

		door frame for single door (mm)					door frame for double door (mm) – ATTENTION: CHANGE OF DIMENSIONS									
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1304	1404	1504	1604	1704	1804	1904	2004	2104	
s2	width of the wall opening*	674	774	874	974	1074	1310	1410	1510	1610	1710	1810	1910	2010	2110	
s3	outer width of the door frame	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080	
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036	
s5	width of the door frame with architraves	60 mm [ORS3]	744	844	944	1044	1144	1380	1480	1580	1680	1780	1880	1980	2080	2180
		80 mm [ORS9]	784	884	984	1084	1184	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height	2040 (PL) / 1988 (CZ-SK)														
h2	height of the wall opening	2062 (PL) / 2008 (CZ-SK)														
h3	outer height of the door frame	2047 (PL) / 1993 (CZ-SK)														
h4	internal height of the door frame*	2025 (PL) / 1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS3]	2097 (PL) / 2043 (CZ-SK)													
		80 mm [ORS9]	2117 (PL) / 2063 (CZ-SK)													

\*Dimensions of the wall opening for the version without a door frame should be identical to the internal width of the door frame.



### AVAILABLE DOOR FRAMES

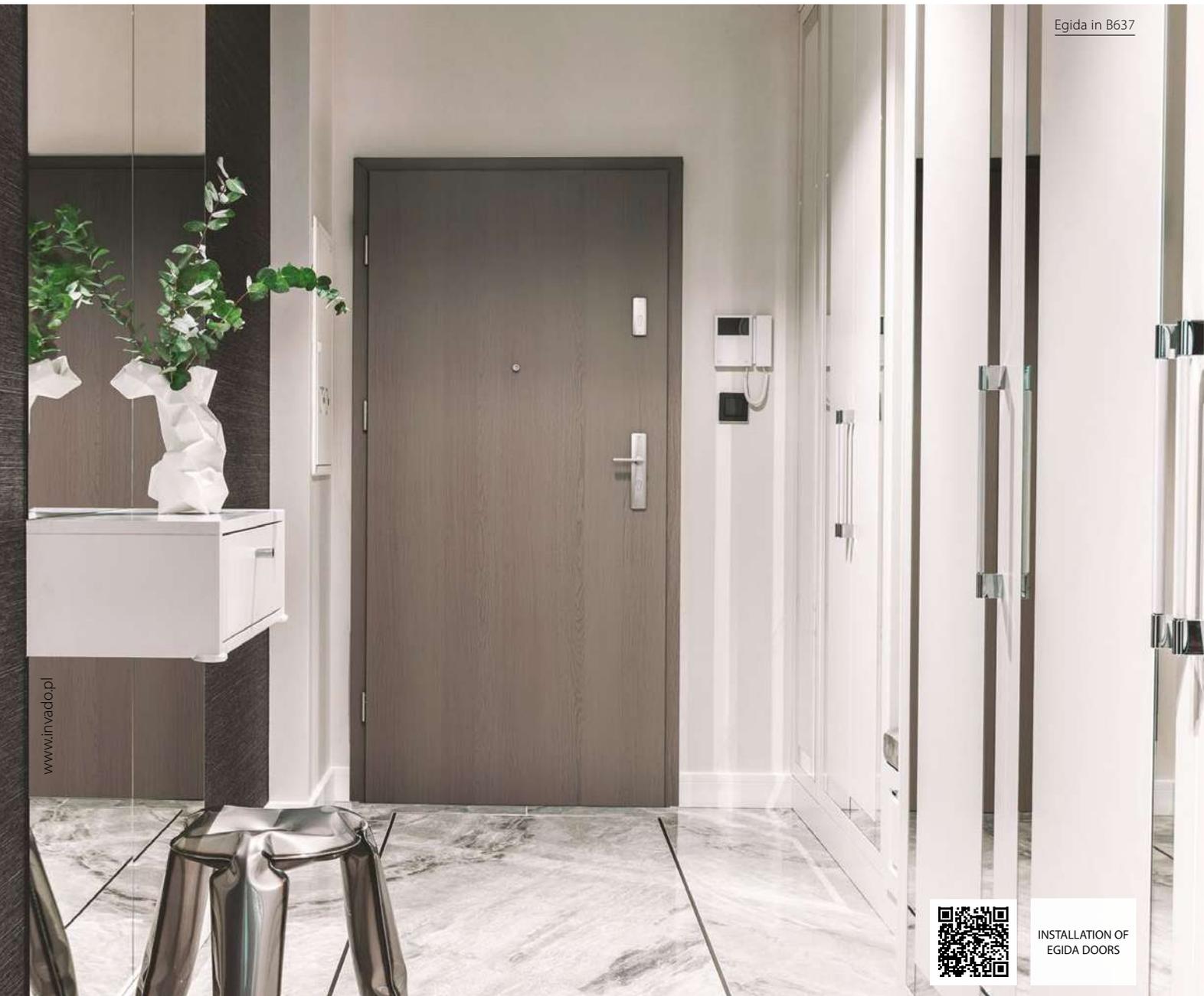
**[ORS3] adjustable door frame with a flat angle architrave 60 mm-wide**  
the set includes: a door frame and a bumper with milling and striking plate

**[ORS9] adjustable door frame with a flat angle architrave 80 mm-wide**  
the set includes: a door frame and a bumper with milling and striking plate

### CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF THE SLIDING SYSTEM

door leaf	length of rail cover	number of rail cover elements	number of rails and angle architraves	length of rail cover	length of rail cover	number of rail cover elements	number of rails and angle architraves	
"60"	1350 mm	1 element	1 rail and angle architrave 200 cm-long	"70" + "70" or "60" + "80"	3000 mm	2 elements	2 rails and angle architraves 200 cm-long	
"70"	1550 mm			"70" + "80" or "60" + "90"	3200 mm			
"80"	1750 mm			"80" + "80" or "70" + "90" or "60" + "100"	3400 mm			
"90"	1950 mm			"80" + "90" or "70" + "100"	3600 mm			
"100"	2150 mm			"90" + "90" or "80" + "100"	3800 mm			
"60" + "60"	2600 mm	2 elements	2 rails and angle architraves 200 cm-long	"90" + "100"	4000 mm			3 rails and angle architraves 200 cm-long
"60" + "70"	2800 mm			"100" + "100"	4200 mm			





Egida in B637

www.invado.pl



INSTALLATION OF EGIDA DOORS

## DOOR LEAVES OPTIONS

EGIDA door has burglary resistance (RC 2) only when purchased with a complete dedicated set, which includes a door leaf with a door frame, a threshold, a handle with an escutcheon in min. class 2, and a cylinder insert in min. class 4.



## DECORS

### ENDURO \*\*



VERTICAL + HORIZONTAL

### ENDURO 3D \*\*



HORIZONTAL

### ENDURO PLUS \*\*



### ECO-VENNER FORTE \*\*\*



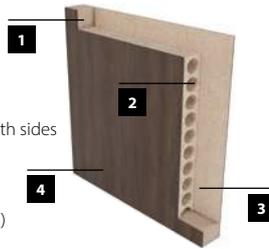
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1 frame is made of plywood
- 2 filling element: tubular chipboard
- 3 frame with filling is covered with HDF boards on both sides
- 4 door leaf covered with ENDURO foil or ECO-VENEER
  - door leaf thickness: 40 mm
  - cut edges (90°) of the door leaf (more info on p. 122)
  - width of single doors: "80"–"100"



## ADDITIONAL OPTIONS

- handle + QUEBECK shield—anti-burglary resistance class II (color INOX and TITAN)
- handle + ROYAL shield—anti-burglary resistance class III (color INOX)
- set of WILKA cylinder lock inserts (insert + insert with a knob), ANTI-BURGLARY resistance class 2, 30 x 40 mm, 6 keys
- panoramic viewfinder
- automatic door bottom seal for doors "80"–"100"

**NOTE: automatic bottom door seal is not applicable for doors with fixed threshold, therefore it is not included in the set.**

## STANDARD EQUIPMENT

- multipoint strip lock with 3 security bolts
- 3 reinforced hinges + 3 anti-burglary pins
- acoustic insulation  $R_w = 29$  dB (acoustic insulation class  $R_w = 27$  dB)
- ANTI-BURGLARY resistance class RC2
- fixed aluminium threshold



## DIMENSIONS

		wooden door frame [KOB A] (mm)			metal door frame [KOB M] (mm)		
		"80"	"90"	"100"	"80"	"90"	"100"
s1	door leaf width	844	944	1044	844	944	1044
s2	width of the wall opening	920	1020	1120	890	990	1090
s3	outer width of the door frame	890	990	1090	880	980	1080
s4	internal width of the door frame	802	902	1002	800	900	1000
s5	width of the door frame with architraves	--	--	--	906	1006	1106
h1	door leaf height	2040 (PL) / 1988 (CZ-SK)			2040 (PL)		
h2	internal height of the door frame	2084 (PL) / 2030 (CZ-SK)			2070 (PL)		
h3	outer height of the door frame	2069 (PL) / 2015 (CZ-SK)			2064 (PL)		
h4	internal height of the door frame	2025 (PL) / 1971 (CZ-SK)			2024 (PL)		
h5	height of the door frame with architraves	--			2077 (PL)		

## DEDICATED DOOR FRAMES

**[KOB A]**—block door frame: 90 x 44 mm made of plywood covered with MDF board—width "80"–"100"

**[KOB M]**—metal door frame in RAL color: available as standard in brown color (8017) other colors—honey (8003), white (9010), beige (1001) and grey (7047)\*—width "80"–"100"

\*ATTENTION: Metal door frame in non-standard decors are available per request with longer production time.

TECHNICAL DOORS IGNIS ARE CERTIFIED TO BE SOLD IN POLAND, CZECH REPUBLIC AND SLOVAKIA

Ignis in B587

www.invado.pl



IGNIS—DOOR ASSEMBLY AND INSTALLATION

Ignis fire doors are flush, rebated, and single door leaves with fire resistance EI<sub>2</sub> 30. The door frame is made of non-flammable chipboard. Door leaf and door frame made of non-flammable chipboard can be installed in walls with fire resistance class EI<sub>2</sub> 30 according to PN-EN 13501-2:2016-07 and min. density 575 kg/m<sup>3</sup>, in case of masonry walls made of ceramic or silicate bricks with a minimum thickness of 115 mm, concrete or reinforced concrete walls with a minimum thickness of 115 mm, and walls made from blocks or cellular concrete blocks with a minimum thickness of 115 mm.

## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



### ENDURO 3D \*\*



### HORIZONTAL



### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



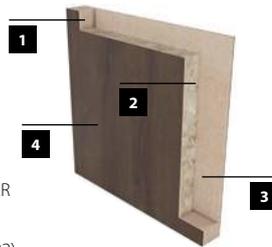
### ECO-VENEER CPL \*\*\*





## CONSTRUCTION

- 1** frame: laminated pinewood
- 2** filling: mineral wool
- 3** frame with filling is covered with HDF boards on both sides
- 4** door leaf covered with ENDURO foil or ECO-VENEER
  - door leaf thickness: 40 mm
  - cut edges (90°) of the door leaf (more info on p. 122)
  - width of single doors: "60"- "100"



Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

## ADDITIONAL OPTIONS

- door leaf width "100"

## STANDARD EQUIPMENT

- set of intumescent seals
- latch-bolt lock
- 3 screw-in pivot hinges

## DIMENSIONS

	"60"	"70"	"80"	"90"	"100"
<b>s1</b> door leaf width	644	744	844	944	1044
<b>s2</b> width of the wall opening	696	796	896	996	1096
<b>s3</b> outer width of the door frame	666	766	866	966	1066
<b>s4</b> internal width of the door frame	600	700	800	900	1000
<b>s5</b> width of the door frame with architraves	744	844	944	1044	1144
<b>h1</b> door leaf height	2042 (PL) / 1987 (CZ-SK)				
<b>h2</b> internal height of the door frame	2062 (PL) / 2007 (CZ-SK)				
<b>h3</b> outer height of the door frame	2047 (PL) / 1992 (CZ-SK)				
<b>h4</b> internal height of the door frame	2025 (PL) / 1970 (CZ-SK)				
<b>h5</b> height of the door frame with architraves	2097 (PL) / 2042 (CZ-SK)				

## ONLY SOLD TOGETHER WITH

- cylinder lock insert
- self-closer
- UNO door handle



## DEDICATED DOOR FRAMES

**IGNIS LEAVES ARE SOLD ONLY WITH THE ORS1/E WOODEN DOOR FRAME**—adjustable, made of non-flammable chipboard

symbol	B	C	D	E	F	G	H	I
wall thickness	100-119	120-139	140-159	160-179	180-199	200-219	220-239	240-259
symbol	J	K	L	M	N	O	P	
wall thickness	260-279	280-299	300-319	320-339	340-359	360-379	380-399	

TECHNICAL DOORS GUARDIA ARE CERTIFIED TO BE SOLD IN POLAND, RUSSIA, BELARUS, KAZAKHSTAN AND GEORGIA

Guardia in B473



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## APPLICATION:

Halspan system doors are intended for use in residential and public buildings as interior doors to the extent resulting from their performance characteristics set out in point 3 of the National Technical Assessment ITB-KOT-2018/0407, 1st edition. The doors have a **NATIONAL CERTIFICATE OF STABLE PERFORMANCE No. AC 158-UWB-W1355**.

## Acoustic insulation index for GUARDIA EI<sub>2</sub>30 i EI<sub>2</sub>60:

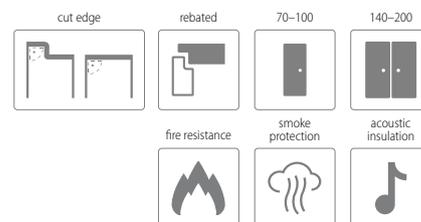
Rw=32 db—Single door leaves EI<sub>2</sub>30 and EI<sub>2</sub>60

Rw=32 db—Double door leaf EI<sub>2</sub>60

Rw=27 db—Double door leaf EI<sub>2</sub>30

**Fire resistance:** EI<sub>2</sub>30 (30 min), EI<sub>2</sub>60 (60 min)

## DOOR LEAVES OPTIONS



## DECORS

### ENDURO \*\*



VERTICAL + HORIZONTAL

### ENDURO 3D \*\*



HORIZONTAL

### ENDURO PLUS \*\*



### ECO-VENEER FORTE \*\*\*



### ECO-VENEER CPL \*\*\*





Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

The doorset is supplied with:

- a cylinder insert according to requirements of PN-EN 1303: 2015-07,
- a self-closer according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- a complete door handle according to requirements of PN-EN 1906: 2012,
- a closing sequence controller according to requirements of PN-EN 1158: 1999 / AC: 2006P (for double doors only).

**NOTE:** the seller is obligated to sell technical doors equipped with above elements (at extra charge)



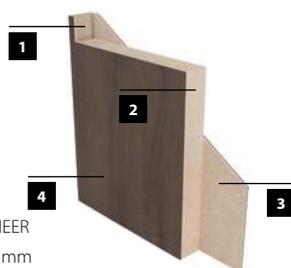
## CONSTRUCTION

**1** coating: finger joint pinewood

**2** filling: fireproof chipboard

**3** frame with filling is covered with HDF boards on both sides

- 4** door leaf covered with ENDURO foil or ECO-VENEER
- door leaf thickness: E<sub>1</sub> 30—50 mm / E<sub>2</sub> 60—60 mm
  - cut edges (90°) of the door leaf (more info on p. 122)
  - width of single doors: "70"—"100"
  - width of double doors: "140"—"200"



## STANDARD EQUIPMENT

- cylinder lock insert
- 4 hinges with regulation
- intumescent seals
- automatic bottom door seal

**NOTE:** automatic bottom door seal is not applicable for doors with fixed threshold

## ADDITIONAL OPTIONS

- viewfinder
- smoke protection
- set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

## ONLY SOLD TOGETHER WITH

- cylinder lock
- UNO door handle
- door closer meeting the requirements of PN-EN 1154:1999/AC:2010P (single door)
- closing sequence controller (double door)
- TS5000 door closer meeting the requirements of PN-EN 1154:1999/AC:2010P (single door with smoke protection)

**NOTE:** the seller's obligation is to sell technical doors equipped with the above elements

## DIMENSIONS

		single door (mm)				double door* (mm)						
		"70"	"80"	"90"**	"100"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	748	848	964	1048	1487	1587	1687	1787	1887	1987	2087
s2	width of the wall opening	856	956	1072	1156	1595	1695	1795	1895	1995	2095	2195
s3	outer width of the door frame	826	926	1042	1126	1565	1665	1765	1865	1965	2065	2165
s4	internal width of the door frame	706	806	922	1006	1445	1545	1645	1745	1845	1945	2045
h1	door leaf height	2040				2040						
h2	internal height of the door frame	2100				2100						
h3	outer height of the door frame	2084				2084						
h4	internal height of the door frame	2024				2024						

\* Internal width of the door frame for double door 90+90 after opening the active door leaf at an angle of 90° is at least 900 mm, so the passive door leaf is narrower. The door set is asymmetric regarding widths of both door leaves.

\*\* Internal width of the door frame after opening the door leaf at an angle of 90° is at least 900 mm

## DEDICATED DOOR FRAME



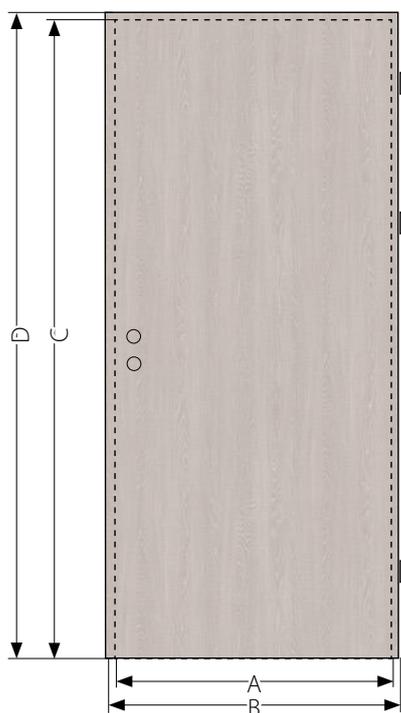
**[KOBP]** block door frame 124 x 60 mm made of finger-joint pinewood

standard—no extra charge

## ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME

- covering profile (architrave LO1)—"70"—"100"
- quadrant LC1—"70"—"100"
- angle architrave
- enlarging element—100 mm, 200 mm, 300 mm

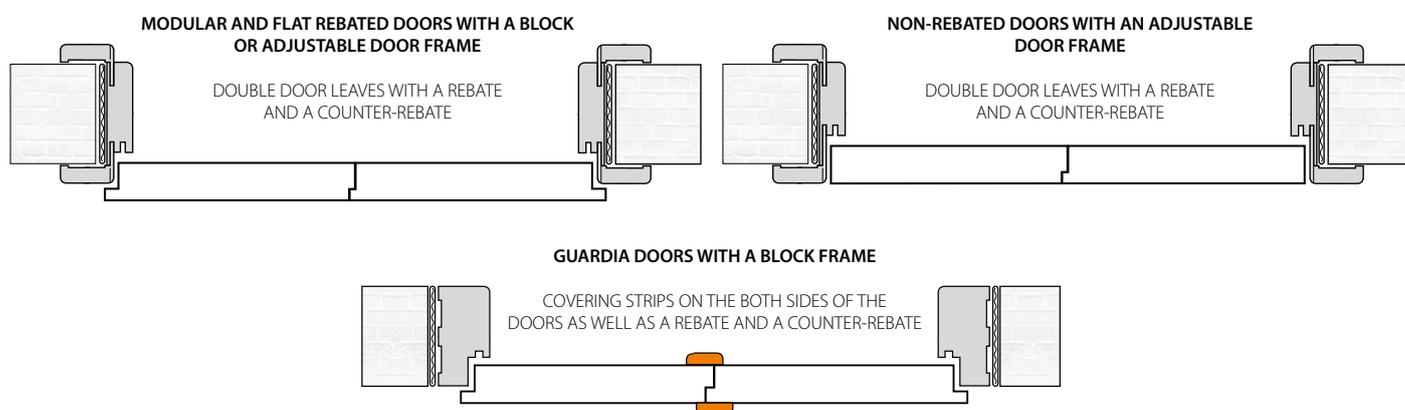
## DIMENSIONS OF REBATED, NON-REBATED AND SLIDING DOORS



	"60"	"70"	"80"	"90"	"100"
<b>A</b>	618	718	818	918	1018
<b>B</b>	644	744	844	944	1044
<b>C</b>	2027 (PL) / 1975 (CZ-SK)				
<b>D</b>	2040 (PL) / 1988 (CZ-SK)				

Dimensions **A** and **C** are outer dimensions of non-rebated doors;  
Dimensions **B** and **D** are outer dimensions of rebated doors and doors prepared for sliding systems.

## A REBATE AND A COUNTER-REBATE IN DOUBLE DOOR LEAVES



## ROUNDED VERTICAL AND UPPER EDGES IN DOOR LEAVES

DOORS	SWING		SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR
	REBATED	NON-REBATED		
<b>MODULAR DOORS</b>	YES	YES	YES	YES
<b>FLAT DOORS</b>	YES		NO	NO
<b>FLAT DOORS (MODERN AND OPTIMO LINE)</b>	NO	NO	NO	NO
<b>FOLDING DOORS</b>	YES*			
<b>EGIDA</b>	NO			
<b>GUARDIA</b>	NO			NO
<b>IGNIS</b>	NO			

\* OUTER VERTICAL EDGES ONLY.

## VENTILATION

According to the norm, the door to the bathroom, shower, and separate WC should open outwards, have a passage width of at least 0.8 m and height of 2 m, and have ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m<sup>2</sup>. The total ventilation area is the sum of the gap under the door (standard 7 mm) and additional solutions that increase the total net ventilation area such as ventilation sleeves, ventilation undercut, and ventilation grid. The use of a ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and/or undercut the increased gap between the door and the floor should be used to meet the required regulations. If the regulations mentioned above must be obliged, the clients must trim the door on their own.



**VENTILATION UNDERCUT**  
(visualization for door leaf width "80")



**METAL VENTILATION SLEEVES, SQUARE**  
(chrome, nickel)



**VENTILATION SLEEVES**  
(visualization for door leaf width "80")



**METAL VENTILATION SLEEVES, ROUND**  
(chrome, golden)



**VENTILATION GRID**  
(visualization for door leaf width "80")



**PVC VENTILATION SLEEVES**  
(variety of colours)



**RECUPERATION**  
(visualization for door leaf width "80")



**VENTILATION GRID**  
(Norma Decor, variety of colours)

door width	number of ventilation sleeves	door leaf with metal ventilation sleeves	door leaf with PVC ventilation sleeves for foiled doors	door leaf with PVC ventilation sleeves for modular doors	total ventilation area: ventilation undercut and the gap under the door (7 mm) [m <sup>2</sup> ]	total ventilation area: ventilation grid and the gap under the door (7 mm) [m <sup>2</sup> ]
		total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m <sup>2</sup> ]				
"60"	3	0.0069	0.0062	0.0056	0.00835	> 0.022
"70"	4	0.0085	0.0075	0.0067	0.01085	
"80"	5	0.0101	0.0089	0.0079	0.01335	
"90"	6	0.0117	0.0103	0.0090	0.01585	
"100"	6	0.0124	0.0110	0.0097	0.01835	

NOTE: THE D'ARTAGNAN DOOR LEAVES CANNOT BE USED WITH VENTILATION SLEEVES, UNDERCUTS AND GRIDS. THE SLIDING LEAVES MEET THE VENTILATION REQUIREMENT DUE TO THE SYSTEM CONSTRUCTION. INVADO DOES NOT MAKE SEVERAL VENTILATION SOLUTIONS AT THE SAME TIME.

## GUIDELINES FOR BUILDINGS EQUIPPED WITH A RECUPERATION SYSTEM

To ensure adequate airflow from the living areas to the corridor, sanitary, and auxiliary rooms, it is recommended that all internal doors should have a gap at the bottom. The gap area in doors in living and auxiliary rooms should be at least 80 cm<sup>2</sup> (INVADO doors with an undercut fully meet this requirement). The size of the ventilation gap in doors in sanitary rooms should be 200 cm<sup>2</sup>.

# DOOR FRAMES



# Block door frame

FOR REBATED DOORS [OB3]



## CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- cross-section: 90 x 44 mm

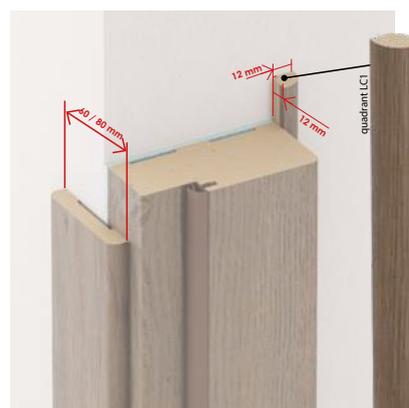
## DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

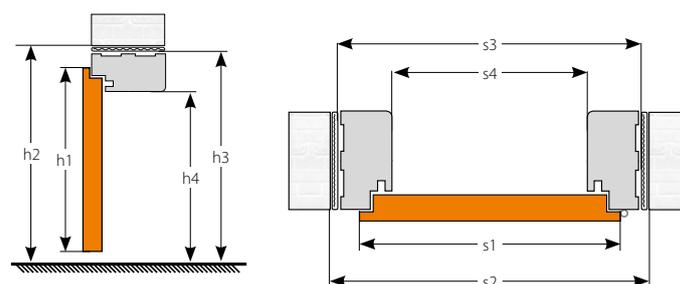
## OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

- flat architrave LO1 60 x 10 mm "60"–"100"
- flat architrave LO7 80 x 16 mm "60"–"100"
- quadrant LC1
- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60"–"80"

## APPLICATION OF QUADRANT LC2 AND ARCHITRAVE LO1, AND THEIR COVERING SURFACES



**COVERING TRIMS (LO1) AND QUADRANT (LC1) CAN BE APPLIED TO A BLOCK DOOR FRAME FOR DOOR LEAVES IN WIDTHS "60"–"90". IN CASE OF DOOR LEAVES IN WIDTH "100", YOU HAVE TO ORDER **DOUBLE COVERING TRIM OR DOUBLE QUADRANT (LC2).****



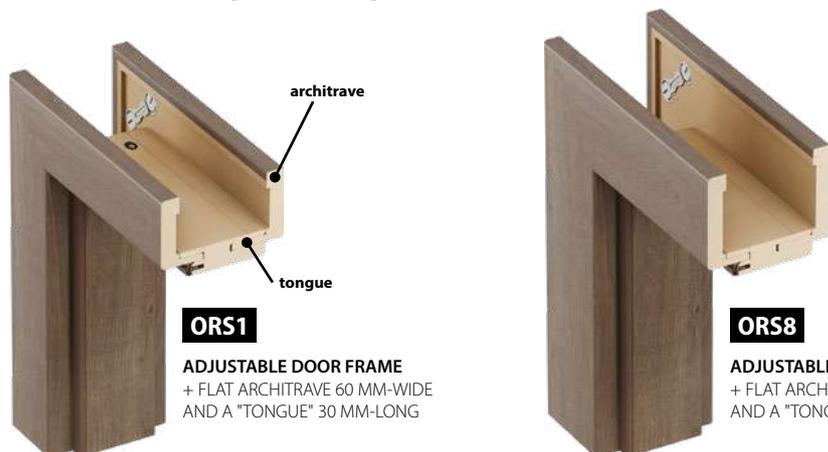
## DIMENSIONS

		width of single doors (mm)					width of double doors (mm)—ATTENTION: CHANGE OF DIMENSIONS								
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080
s2	width of the wall opening	718	818	918	1018	1118	1354	1454	1554	1654	1754	1854	1954	2054	2154
s3	outer width of the door frame	688	788	888	988	1088	1324	1424	1524	1624	1724	1824	1924	2024	2124
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040 (PL) / 1987 (CZ-SK)													
h2	height of the wall opening	2084 (PL) / 2029 (CZ-SK)													
h3	outer height of the door frame	2069 (PL) / 2014 (CZ-SK)													
h4	internal height of the door frame	2025 (PL) / 1970 (CZ-SK)													

# Adjustable door frame

FOR REBATED DOORS [ORS1 / ORS8]

www.invado.pl



**ORS1**

**ADJUSTABLE DOOR FRAME**  
+ FLAT ARCHITRAVE 60 MM-WIDE  
AND A "TONGUE" 30 MM-LONG

**ORS8**

**ADJUSTABLE DOOR FRAME**  
+ FLAT ARCHITRAVE 80 MM-WIDE  
AND A "TONGUE" 30 MM-LONG



HINGE

CAPS FOR HINGES

## CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- the standard adjustable door frame consists of a central element plus 2 sets of angle architraves joined at 45°. A standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. It is possible to separately order a set of angle architraves 80 mm-wide and/or a set of angle architraves 80 mm-wide with a "tongue" 50 mm-long (see table of options at extra charge).

## DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

## OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60"–"80"
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)
- wall framing ("blind door frame")

## DIMENSIONS

		width of single doors (mm)					width of double doors (mm)—ATTENTION: CHANGE OF DIMENSIONS									
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080	
s2	width of the wall opening	674	774	874	974	1074	1310	1410	1510	1610	1710	1810	1910	2010	2110	
s3	outer width of the door frame	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080	
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036	
s5	width of the door frame with architraves	60 mm [ORS1]	744	844	944	1044	1144	1380	1480	1580	1680	1780	1880	1980	2080	2180
		80 mm [ORS8]	784	884	984	1084	1184	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height	2040 (PL) / 1988 (CZ-SK)														
h2	height of wall opening	2062 (PL) / 2008 (CZ-SK)														
h3	outer height of the door frame	2047 (PL) / 1993 (CZ-SK)														
h4	internal height of the door frame	2025 (PL) / 1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS1]	2097 (PL) / 2043 (CZ-SK)													
		80 mm [ORS8]	2117 (PL) / 2063 (CZ-SK)													

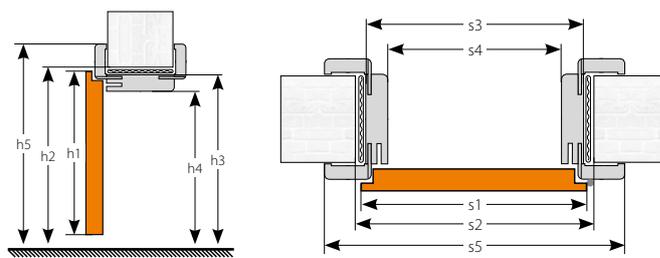
## RANGES OF WALL THICKNESS COVERING



DOOR FRAME  
WIDTH  
MODIFICATION

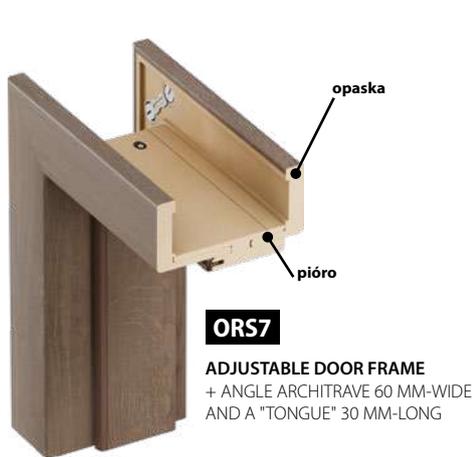
The adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm

**NOTE: due to special mills, there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm.** Door frame for wall thickness greater than 360 mm consists of at least two connected components.



# Adjustable door frame

FOR NON-REBATED DOORS [ORS7 / ORS10]



**ORS7**

**ADJUSTABLE DOOR FRAME**  
+ ANGLE ARCHITRAVE 60 MM-WIDE  
AND A "TONGUE" 30 MM-LONG



**ORS10**

**ADJUSTABLE DOOR FRAME**  
+ ANGLE ARCHITRAVE 80 MM-WIDE  
AND A "TONGUE" 30 MM-LONG



HINGE

## CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- the standard adjustable door frame consists of a central element plus 2 sets of angle architraves joined at 45°. A standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. It is possible to separately order a set of angle architraves 80 mm-wide and/or a set of angle architraves 80 mm-wide with a "tongue" 50 mm-long (see table of options at extra charge).

## DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

## OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)

## DIMENSIONS

		width of single doors (mm)					width of double doors (mm)									
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	618	718	818	918	1018	1239	1339	1439	1539	1664	1739	1839	1939	2039	
s2	width of the wall opening	674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094	
s3	outer width of the door frame	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064	
s4	internal width of the door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020	
s5	width of the door frame with architraves	60 mm [ORS7]	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm [ORS10]	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height	2027 (PL) / 1975 (CZ-SK)														
h2	height of wall opening	2062 (PL) / 2008 (CZ-SK)														
h3	outer height of the door frame	2047 (PL) / 1993 (CZ-SK)														
h4	internal height of the door frame	2025 (PL) / 1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS7]	2097 (PL) / 2043 (CZ-SK)													
		80 mm [ORS10]	2117 (PL) / 2063 (CZ-SK)													

## RANGES OF WALL THICKNESS COVERING



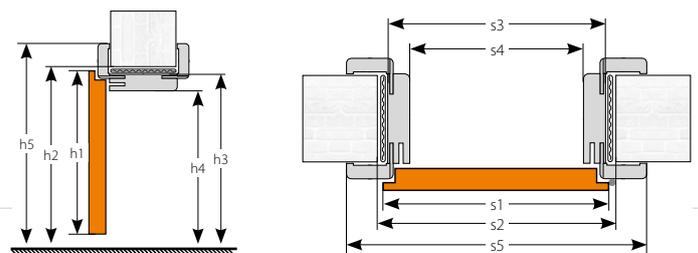
Door frame for wall thickness from 360 mm

DOOR FRAME WIDTH MODIFICATION



The adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm.

**NOTE: for wall thickness between 75–85, it is required to use wall frame A(75–94). In this case, the angle architrave should be trimmed where the mills are located—otherwise, the door frame won't be properly aligned with the wall.** Door frames for a wall thickness greater than 360 mm consist of at least two connected elements.



# Metal door frames

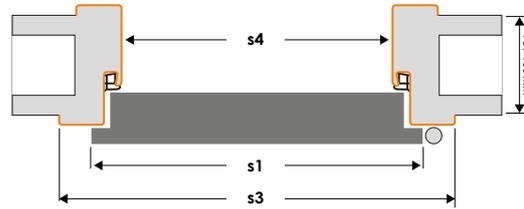
[FD 11 / FD 12 / FD 14 / FD 61-67]

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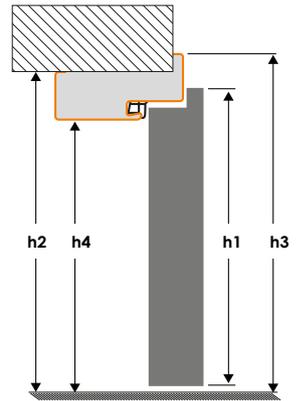
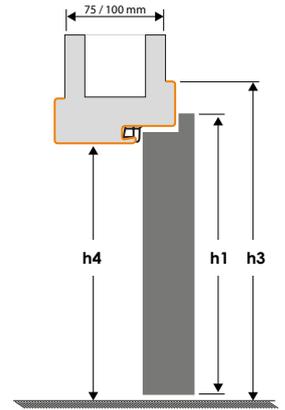
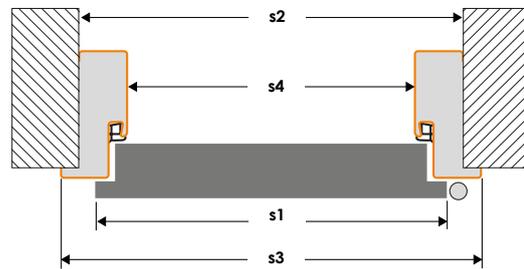
## METAL DOOR FRAME (BIG) [FD 11 / FD 12]



### Covering assembly:



### Corner assembly:



## CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in colour white zinc and a seal included
- universal mounting brackets for brick walls and plasterboard walls

## DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

## RANGES OF WALL THICKNESS COVERING

- door frame FD 11—75 mm
- door frame FD 12—100 mm

## DIMENSIONS

	single door (mm)					double door (mm)—ATTENTION: CHANGE OF DIMENSIONS									
	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080
s2	width of the wall opening	670	770	870	970	1070	1306	1406	1506	1606	1706	1806	1906	2006	2106
s3	outer width of the door frame	696	796	896	996	1096	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040													
h2	height of the wall opening	2037													
h3	outer height of the door frame	2072													
h4	internal height of the door frame	2024													

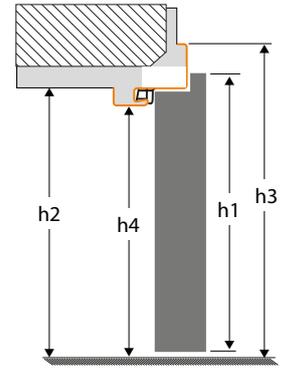
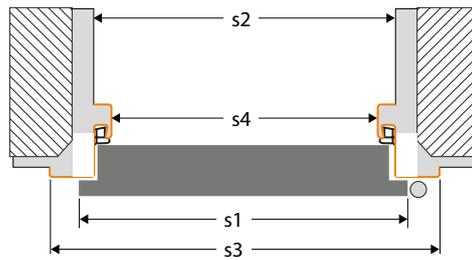
## AVAILABLE RAL DECORS



## OPTIONS AT EXTRA CHARGE

- reinforcement for the self-closer
- adapted for the electric door strike

## METAL DOOR FRAME (SMALL) [FD 14]



### CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in colour white zinc and a seal included
- universal mounting brackets for brick walls and plasterboard walls

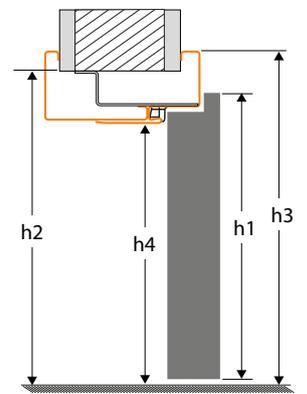
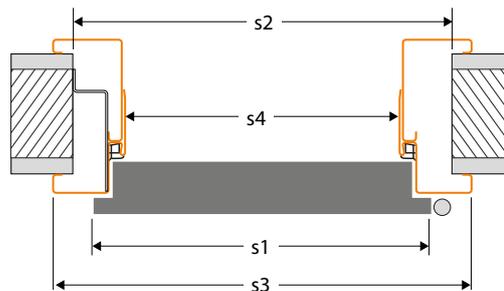
### DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

### DIMENSIONS

	single door (mm) (mm)					double door (mm)—ATTENTION: CHANGE OF DIMENSIONS									
	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080
s2	width of the wall opening	661	761	861	961	1061	1297	1397	1497	1597	1697	1797	1897	1997	2097
s3	souter width of the door frame	696	796	896	996	1096	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040													
h2	height of the wall opening	2038													
h3	outer height of the door frame	2072													
h4	internal height of the door frame	2024													

## ADJUSTABLE METAL DOOR FRAME [FD 61–67]



### CONSTRUCTION

- 2-part frame, adjustable (adjustment range in 30 mm steps)
- ungalvanized plate with a thickness of 1.5 mm
- powder-coated frame in a choice of standard RAL colours
- 3 hinges in colour white zinc and a seal included
- universal mounting brackets for brick walls and plasterboard walls

### DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

### DIMENSIONS

	single door (mm)					double door (mm)—ATTENTION: CHANGE OF DIMENSIONS									
	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080
s2	width of the wall opening	683	783	883	983	1083	1316	1416	1516	1616	1716	1816	1916	2016	2116
s3	outer width of the door frame	716	816	916	1016	1116	1350	1450	1550	1650	1750	1850	1950	2050	2150
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040													
h2	height of the wall opening	2065													
h3	outer height of the door frame	2082													
h4	internal height of the door frame	2024													

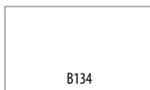


The SARA-PRO door frame introduces a brand new quality in interior decoration. Invisible to the naked eye, it makes the area lighter. Ideal for minimalist and modern interiors. Available in outer and inner versions.

Non-rebated door leaf for outer door frame and rebated door leaf for inner door frame is based on the NORMA DECOR 1 door leaf

## NEW DECORS

### ENDURO ••



### ENDURO 3D ••

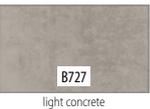
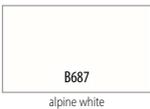


### ENDURO PLUS ••



NOTE: It's possible to paint the SARA-PRO door frame with a wall paint after previously coating it with a primer paint included in the package.

### CPL 0,15 MM ••••



## CONSTRUCTION

- the frame is made of an MDF board
- board prepared for painting and wallpapering
- filling—"honeycomb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- width of single doors "60"–"90"

## ADDITIONAL OPTIONS

- door without a keyhole no extra charge
- ventilation undercut
- PVC ventilation sleeves
- cylinder lock insert 31/36
- filling—tubular chipboard
- automatic door bottom seal for door width "60"–"90"
- ventilation grid

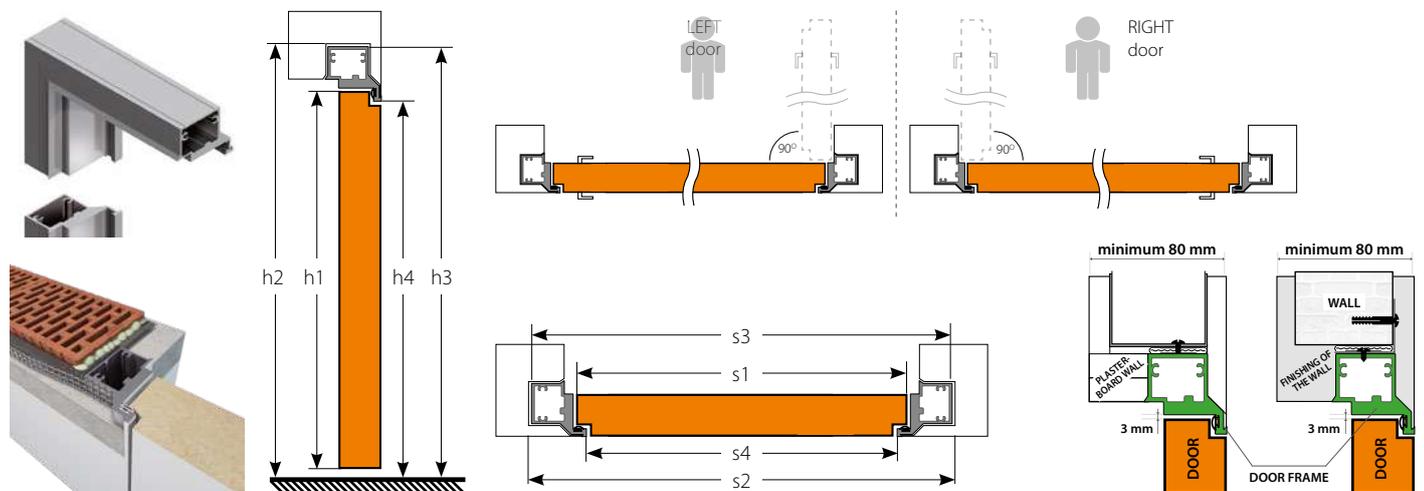
## STANDARD EQUIPMENT

- 2 hidden hinges
- magnetic lock for a standard key, a WC knob or a cylinder lock insert

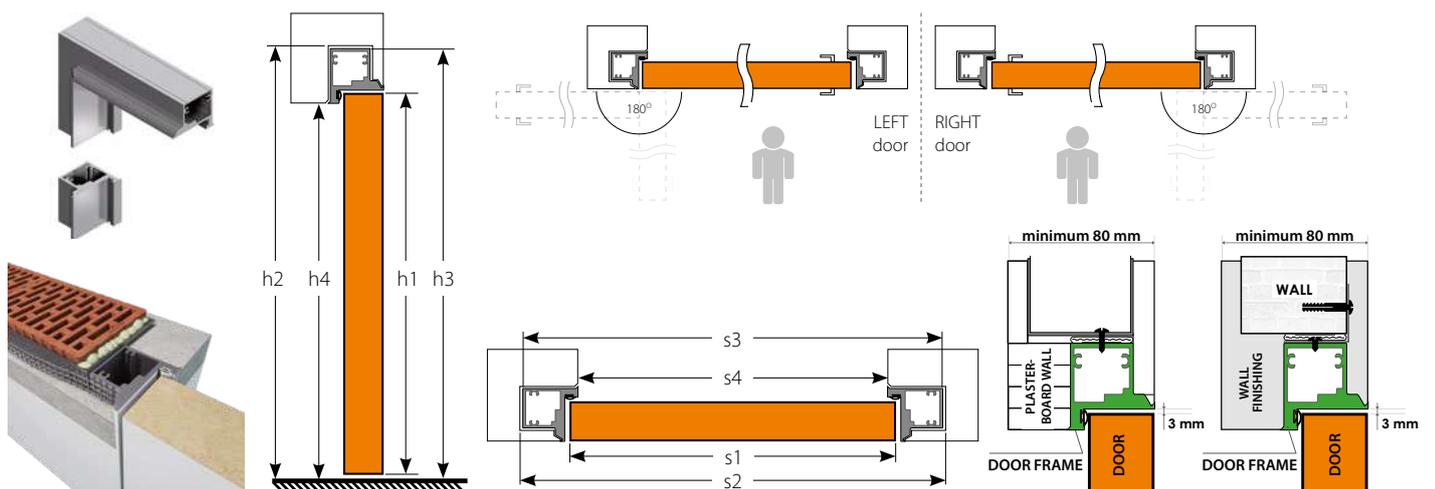
## DIMENSIONS OF A DOOR LEAF AND CONCEALED DOOR FRAME

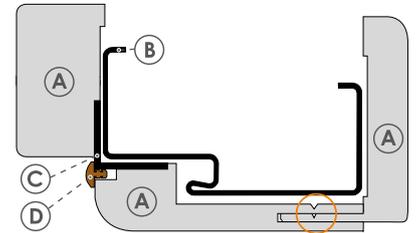
		inner door frame (mm)				outer door frame (mm)			
		"60"	"70"	"80"	"90"	"60"	"70"	"80"	"90"
s1	door leaf width	618	718	818	918	618	718	818	918
s2	width of the wall opening	698	798	898	998	698	798	898	998
s3	outer width of the door frame	688	788	888	988	688	788	888	988
s4	internal width of the door frame	603	703	803	903	603	703	803	903
h1	door leaf height	2027 (PL) / 1975 (CZ-SK)				2017 (PL) / 1965 (CZ-SK)			
h2	height of the wall opening	2076 (PL) / 2024 (CZ-SK)				2066 (PL) / 2014 (CZ-SK)			
h3	outer height of the door frame	2069 (PL) / 2017 (CZ-SK)				2059 (PL) / 2007 (CZ-SK)			
h4	internal height of the door frame	2027 (PL) / 1975 (CZ-SK)				2017 (PL) / 1965 (CZ-SK)			

### CONCEALED DOOR FRAME SARA-PRO—INNER

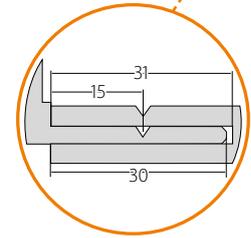


### CONCEALED DOOR FRAME SARA-PRO—OUTER





- (A) door frame housing
- (B) metal door frame
- (C) aluminium angle element
- (D) gasket



## FEATURES

Metal frame housing (covering) allows the installation of new doors in the rooms where metal frames were mounted following the Polish standard (regarding dimensions) without having to remove these frames. The advantage of this solution is an easy installation with mounting foam, without dirty floors and walls, and the ability to mount standard foiled INVADO door leaves.

## WIDTH OF THE DOOR FRAME FOR DOOR LEAVES

- width of single doors "60" to "90"

## INTERNAL DIMENSIONS OF METAL DOOR FRAME (MM)

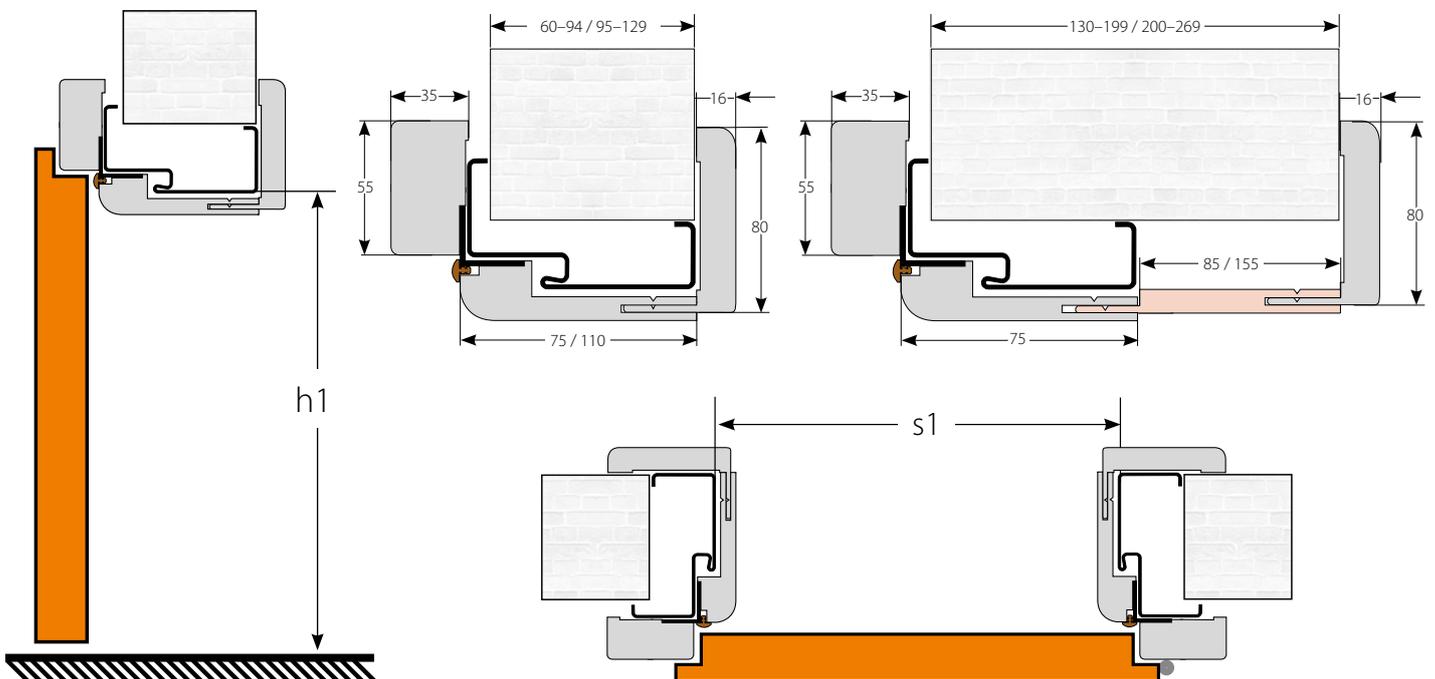
		"60"	"70"	"80"	"90"
s1	door leaf width	600	700	800	900
h1	door leaf height	2025 (PL) / 1975 (CZ-SK)			

## RANGES OF WALL THICKNESS

- 60–94, 95–129, 130–199, 200–269

Housing system for metal door frames for walls thicker than 130 mm has an additional enlarging element.

For the range of 130–199—the enlarging element is 85 mm-wide.  
For the range of 200–269—the enlarging element is 155 mm-wide.



## ACCESSORIES AND HANDLES



## FOILED AND MODULAR DOORS



**caps for hinges**  
(satinated chrome, chrome, black or golden)  
set for 1 piece of hinge



**hinge**



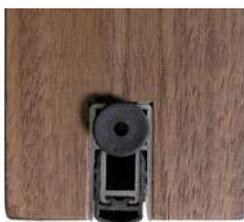
**hidden hinge**  
delivered with a door frame



**cylinder lock insert**



**porthole** (black or silver with  
satinated or transparent glass)  
included in the price of the door



**automatic bottom door seal**



**aluminium threshold**



**door seal**  
(black, white, gray, brown, beige)



**ventilation sleeves**  
PCV



**ventilation sleeves**  
metal round



**ventilation sleeves**  
metal square



**ventilation grid**

## OPTIMO LINE

COLOURS: WHITE. SATIN CHROME. GOLD. BLACK



**magnetic lock**



**adjustable strike plate**



**hidden hinges**



**edge band in a different colour  
than the door leaf surface**  
(natural hamilton oak, alpine white or black)

surcharge for changing the colour of the fittings—set: 2 hinges + strike plate + door leaf lock

## KICK AND PUSH METAL PANELS

- material: polished stainless steel
- ventilation sleeves—diameter: 40 mm (depending on the width of the door leaf, a different number of ventilation sleeves are used: "60"—3 sleeves / "70"—4 sleeves / "80"—5 sleeves / "90"—"100"—6 sleeves)

- dimensions: width matched to the door leaf, height 300 mm, thickness 0.6 mm
- ventilation undercut—height: 15 mm;
- ventilation grid—dimensions: 430 x 110 mm.



PUSH top panel with handle holes



standard KICK bottom panel



KICK bottom panel with ventilation undercut



KICK bottom panel with ventilation sleeves



KICK bottom panel with ventilation grid

**NEW** BLACK IRONMONGERY FOR REBATED DOORS



**black pivot hinge**



**black lock**  
(key / WC / cylinder insert)



**strike plate**  
for the block door frame



**strike plate**  
for the adjustable door frame

**SLIDING SYSTEMS**



**hook lock**  
WC / key



**grip with folding key**  
and a thimble

**grip with WC**  
knob and  
a thimble

**grip and**  
a thimble



**strike plate**



**soft-close hardware**  
for sliding door



**door seal**



**profiles and architraves**



**brush**



**rail cover**



**bumper**

**TECHNICAL DOORS**



**cylinder lock**  
(Guardia)



**cylinder lock insert**  
(Guardia / Ignis)



**cylinder lock insert with**  
a WILKA knob  
(Egida)



**automatic bottom**  
door seal  
(Guardia / Egida)



**panoramic viewfinder**  
(Guardia / Egida)



**self-closer**  
(Guardia / Ignis)



**intumescent seals**  
(Guardia)



**hinge with regulation**  
(Guardia)



**handle QUEBECK**  
(TYTAN / INOX) (Egida)



**handle ROYAL**  
(INOX) (Egida)

# Handles

with escutcheon for repeatable key

with escutcheon for cylinder lock insert

with escutcheon for WC lock

COLOURS:



-  white
-  black



-  black
-  brushed nickel
-  glossy chrome
-  brushed brass



-  stainless steel (inox)



-  black
-  brushed nickel
-  glossy chrome
-  brushed brass



-  black
-  matt chrome
-  glossy chrome
-  matt golden
-  matt copper



-  glossy chrome
-  matt nickel
-  white
-  black
-  glossy gold



-  black



-  black

with escutcheon for repeatable key

with escutcheon for  
cylinder lock insert

with escutcheon for WC lock

COLOURS:



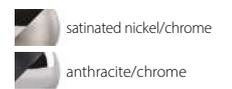
handle **SPARK**  
photo: satinated nickel



handle **TOTAL-Q**  
photo: glossy chrome



handle **ENTRA**  
photo: anthracite/chrome



handle **FLIP**  
photo: anthracite/chrome



handle **GIUSSY**  
photo: nickel/chrome



handle **INVADO**  
photo: nickel/chrome



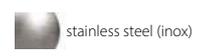
handle **PRESTO**  
photo: nickel/chrome



handle **UNO-R**  
photo: stainless steel



handle **UNO**  
photo: stainless steel





PRESTIGE  
SKIRTINGS  
INSTALLATION

MODEL P124



MODEL P125



MODEL P127



## ADDITIONAL OPTIONS

- finishing element 20 x 20 x 120 mm
- clips—30 pcs/package

NOTE: The length of a single skirting is 2.4 m. The skirtings are packed and sold in sets of 5. The prices below are for 1 pc.

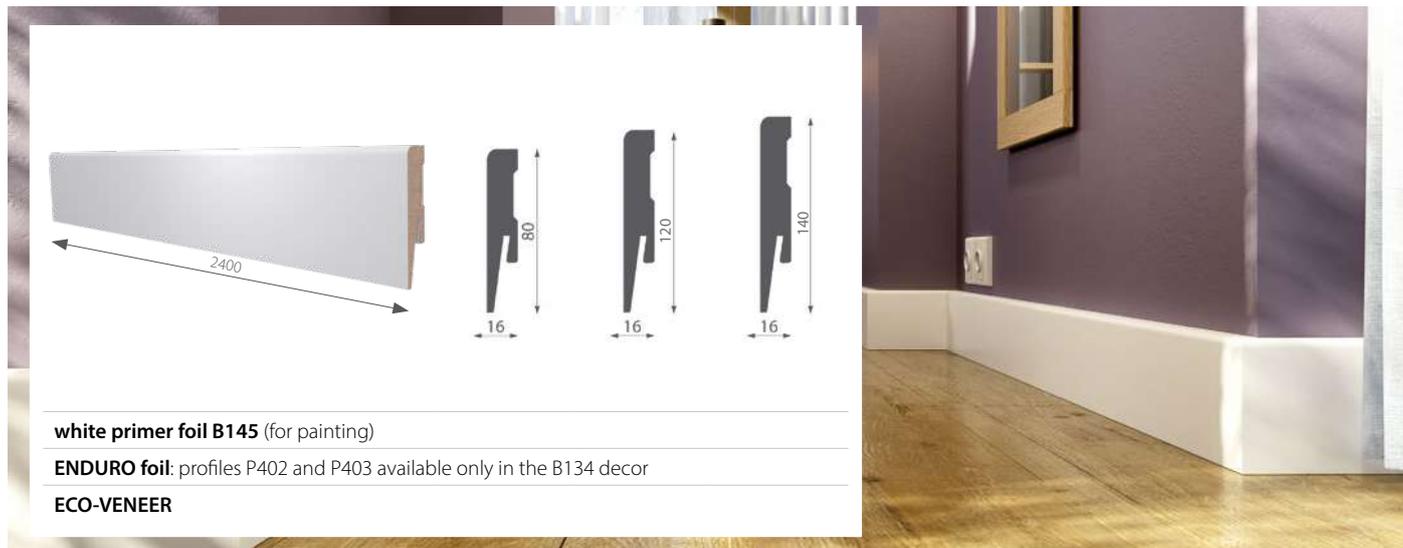
clips



finishing element



### MODEL P129 / P402 / P403



**white primer foil B145** (for painting)

**ENDURO foil:** profiles P402 and P403 available only in the B134 decor

**ECO-VENEER**

### MODEL P130



dimensions (mm): **100 x 16 x 2400**

**white primer foil B145** (for painting)

**ENDURO foil**—white B134

### MODEL P132



dimensions (mm): **100 x 16 x 2400**

**white primer foil B145** (for painting)

**ENDURO foil**—white B134

INVADO Ltd.  
Dzielna st. Leśna 2  
42-793 Ciasna, Poland

e-mail: biuro@invado.pl  
tel. +48 34 351 05 40



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Export + 48 34 35 10 550  
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 + 48 34 35 13 882  
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**ARBONIA**   
Doors

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